

THE PENNSYLVANIA STATE UNIVERSITY
SCHREYER HONORS COLLEGE

DEPARTMENT OF ELECTRICAL ENGINEERING

EMBEDDING ELECTROMAGNETIC COMPONENTS INTO CUBESAT STRUCTURES
USING ADDITIVE MANUFACTURING

REBECCA A. ARENSON
SUMMER 2017

A thesis
submitted in partial fulfillment
of the requirements
for a baccalaureate degree
in Electrical Engineering
with honors in Electrical Engineering

Reviewed and approved* by the following:

Sven G. Bilén
Professor of Engineering Design, Electrical Engineering, and Aerospace Engineering
Thesis Supervisor and Honors Advisor

Timothy J. Kane
Professor of Electrical Engineering and Meteorology
Second Reader

* Signatures are on file in the Schreyer Honors College.

ABSTRACT

Grant funding and National Aeronautics and Space Administration (NASA) launch initiatives for CubeSats make research using satellites research available to universities and projects with relatively low budgets. The small scale of CubeSats—only 10 cm × 10 cm × 10 cm per 1U (one unit) cube, requires efficient use of spacecraft volume. Many CubeSats employ measuring-tape dipole antennas that can only provide omni-directional patterns, or patch antennas that take away surface area needed for solar panels. Additive manufacturing has also become an important topic of research as 3-dimensional printing techniques improve. This work explores techniques for using additive manufacturing to save space on small satellites by embedding electromagnetic components, such as antennas, into the structure elements of a CubeSat. Two primary methods are analyzed, one using finite deposition modeling printing and one using stereolithography. These two types of printers were selected because they are easily accessible and affordable. The filaments for the Finite Deposition Modeling method proved insufficient at this time. However, the stereolithography method successfully produced conductive components embedded within structural elements, including an antenna embedded in a CubeSat cross-brace.

TABLE OF CONTENTS

LIST OF FIGURES	iii
LIST OF TABLES	iv
ACKNOWLEDGMENTS	v
Chapter 1 Introduction	1
Motivation	1
Multifunctional Materials.....	3
Cost Constraints	4
Contributions of Thesis	4
Overview of Thesis	5
Chapter 2 Background on 3D Printing of Antennas	6
3D Printing for Optimal Geometry	6
3D Printing Dielectrics to Increase Gain.....	7
Embedding Antennas into Structures.....	7
Chapter 3 Methods for Embedding Conductive Elements into FDM-Printed Parts....	9
Markforged.....	9
Metal-Infused Filaments	9
Printing Metallic Ink on FDM Parts.....	11
Chapter 4 Method for Embedding Conductive Components into SLA Parts.....	12
Method	12
Design Considerations	14
Experimental Results	15
<i>Vacuum Testing</i>	15
<i>Conductivity</i>	17
<i>Relative Permittivity</i>	19
<i>Dipole</i>	21
Chapter 5 Conclusions and Future Work.....	25
Potential Applications	25
Future Work	26
BIBLIOGRAPHY	27

LIST OF FIGURES

Figure 1: Generic CubeSat Dimensions	2
Figure 2: Generic CubeSat Configuration	3
Figure 3: Melted Virtual Foundry Filament in Oven.....	10
Figure 4: Embedding Conductive Pathways into an SLA Part.....	14
Figure 5: Test Blocks in the Vacuum Chamber	16
Figure 6: Resin Leakage after Vacuum.....	17
Figure 7: Conductivity Test Setup	17
Figure 8: Conductivity Test Block. Hole Diameter from top to bottom: 0.5 mm (closed off with resin), 1 mm, 2 mm, and 4 mm.	18
Figure 9: Test Block Filled with NuSil Conductive Adhesive	19
Figure 10: Microstrip Line (Front View).....	20
Figure 11: Microstrip Line (Back View)	20
Figure 12: S_{11} of the Microstrip Line.....	20
Figure 13: Dipole Embedded in Resin.....	21
Figure 14: S_{11} of the Coax Cable Unconnected	22
Figure 15: S_{11} of the Dipole Antenna.....	23
Figure 16: S_{11} of the Dipole Antenna With a Ground Plane	24

LIST OF TABLES

Table 1: Mass Before and After Vacuum 15

Table 2: Resistance across 5 cm 18

ACKNOWLEDGMENTS

I would first like to thank Justin Keenan for printing all the SLA parts and Swapnil Sinha for printing all the FDM parts used in this thesis. I would also like to thank my advisor Dr. Sven Bilén for his assistance and patience and Dr. Kane and Dr. Meisel for serving on my committee. I have also been helped and by my labmates in SSPL and would like to thank Sergio Gallucci and Thomas White for their support, as well as the OSIRIS-3U CubeSat we built together and that provided inspiration for this work.

Chapter 1

Introduction

Satellites and additive manufacturing are both existing technologies that are emerging into broader markets and becoming more affordable. Two of the largest components that make up part of any satellite are its structure and antennas. This work presents a method for combining these components using low-cost additive-manufacturing (AM) techniques.

Motivation

CubeSat size is defined in increments of “U”. 1U is $10\text{ cm} \times 10\text{ cm} \times 10\text{ cm}$ (1000 cm^3) in volume and typically allotted approximately 1.33 kg in mass. A typical CubeSat for a university research mission may be 1U, 2U, 3U, or 6U, for a maximum volume of 6000 cm^3 . Figure 1 shows standard CubeSat dimensions. Many of the components are becoming increasingly small and powerful to accommodate increased volume, power, and computational requirements of the satellite’s payload. However, most CubeSats still rely on fairly rudimentary measuring-tape dipoles/monopoles [1] or patch antennas. These solutions typically are either low-gain or require large amounts of satellite surface area, which takes away from area that can be allotted to solar panels.

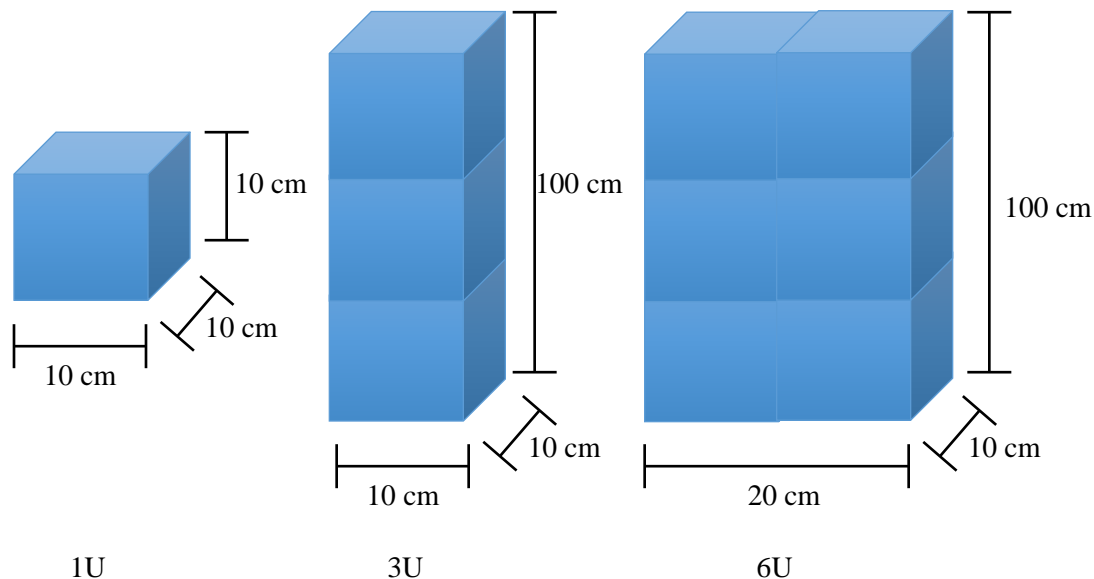


Figure 1: Generic CubeSat Dimensions

Some universities have already experimented with 3D printing their structures using metal printers. However, these experiments have done little more than replace traditional manufacturing techniques. The European Space Agency (ESA) has begun experimenting with 3D printing plastic CubeSat bodies using special filaments [2]. However, the work described in this thesis uses AM to turn the CubeSat structural elements into multifunctional materials that also encompass other components such as antennas.

By incorporating antennas into the body of the satellite, it is possible to implement antenna geometries and arrays of antennas that would otherwise be difficult to accommodate within the small confines of a CubeSat. Antennas could utilize multiple faces of the satellite. Coaxial cabling could run through the side rails instead of filling interior space. Arrays of antennas could line the perimeter of the structure without reducing the area allocated to solar

panels. This technology may allow additional research that is currently constrained by limited surface area or volume.

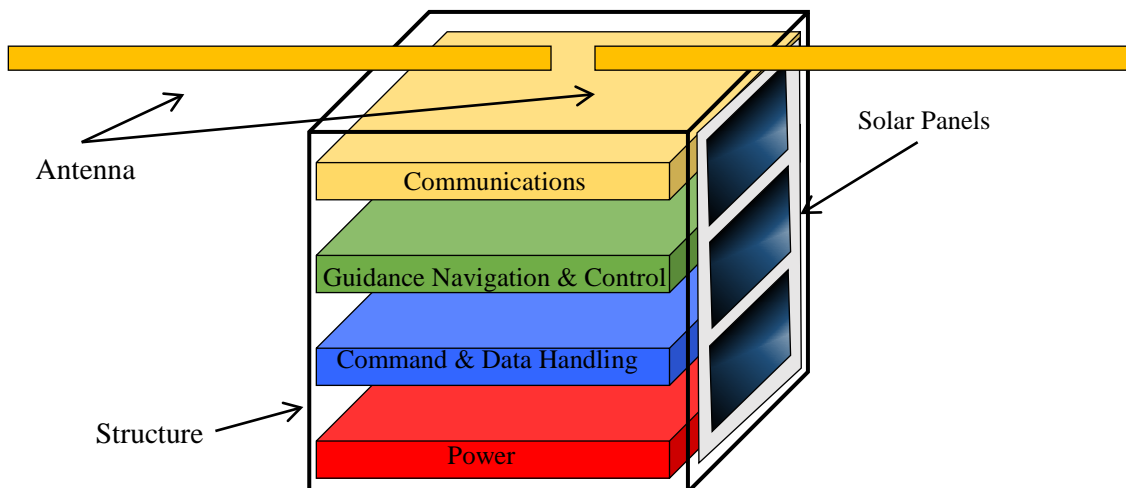


Figure 2: Generic CubeSat Configuration

Multifunctional Materials

The term “multifunctional material” refers to the use of one component to serve two or more purposes. Siha [3] discusses methods for embedding electrical components into materials while maintaining the strength of the part, demonstrating one form of a multifunctional material. In this thesis, two specific functions are addressed: structural support for a small satellite and electromagnetic applications. In order to fulfill both requirements, the material must contain a dielectric and a conductive component. The conductive component serves as, for example, a radiating element and must have low enough resistivity as to not cause produce noticeable loss across the length of a CubeSat. The dielectric material is necessary to isolate individual conductive elements, act as substrate, and provide structural integrity. These two aspects of the multifunctional material must also be able to withstand the space and launch environment while maintaining cohesion between the dissimilar materials.

Cost Constraints

While CubeSats, on occasion, can have large budgets, typically they do not. Many are funded by grants and donations, and designed and built by student (i.e., volunteer) labor. Although there are many expensive AM technologies, these were not considered due to their cost and limited availability. Instead, this thesis focuses on desktop 3D printer and inexpensive materials. Finite Deposition Modeling (FDM) printers, such as the Markforged and Makerbot, are already common across universities and industry. FormLabs has now made stereolithography (SLA) printers, the Form1 and Form2, nearly as affordable and with higher print quality. These printers are so affordable, they could potentially reduce the cost of manufacturing a structure while leveraging the benefits of rapid prototyping, which is ideal in a research environment.

Contributions of Thesis

This thesis presents a proof-of-concept method for embedding antennas and other RF components into small satellite structures. This method could be used as a low-cost solution to save volume and allow additional research instruments to be included on CubeSats. The method was demonstrated by performing material properties tests on components manufactured using the method and constructing an antenna embedded into a cross-brace sized SLA-printed part.

Overview of Thesis

This thesis first presents a background on 3D printing antennas in Chapter 2, including the ability to optimize the geometry of the antenna and dielectric into otherwise-difficult-to-manufacture shapes. It also discusses previous methods for embedding antennas into structures. Chapter 3 explores the use of FDM printers to meet the research goals and explains why each method fails the criteria required. Chapter 4 presents a successful method using an SLA printer and conductive paint, as well as the experimental data collected on this method that demonstrates its feasibility. Chapter 5 summarizes the findings, suggests future work, and concludes this thesis.

Chapter 2

Background on 3D Printing of Antennas

Additive manufacturing can be used in multiple ways to improve antenna design and manufacturability. This chapter provides a literature review of ways 3D printing can improve the geometry of antennas and dielectrics, as well as embedding antennas into structures.

3D Printing for Optimal Geometry

3D printing opens up new options for antenna geometries that were not possible with traditional manufacturing techniques. One traditional method is to produce flat antennas on Printed Circuit Boards (PCBs). 3D printers using silver or copper nanoparticles can extend that method onto three-dimensional substrates. Adams *et al.* present a method for creating electrically small antennas by conformal printing with metal ink on convex or concave dielectric surfaces [4]. Other researchers use printers that sinter metal to produce unique shapes. Lopez and Lopez were able to add complexity and better optimize an ultra-wideband antenna using 3D printing [5]. Often, AM can reduce the assembly time required for complex antennas or reduce the need for custom machinery. This is particularly useful for one-off antennas and rapid prototyping.

3D Printing Dielectrics to Increase Gain

In addition to printing metal antennas, it is also possible to use plastic-extruding 3D printers to create dielectrics in unique shapes for use as substrates or lenses. Nayeri *et al.* present a low-cost solution for increasing antenna gain by varying the height of the dielectric elements within their reflectarray design [6]. 3D printing allows for detailed customization that allows for greater optimization of these dielectric components. Similarly, Bisognin *et al.* achieved a 10-dB improvement in a 60-GHz antenna solution by 3D printing a lens [7]. These two papers show that, when properly optimized, 3D-printed plastics overtop an antenna can improve performance. It can be inferred that similar techniques used to print optimized substrates with unique geometries may also improve performance.

Embedding Antennas into Structures

This thesis presents methods for embedding antennas specifically into CubeSat structures; however, the idea of embedding antennas into other materials has been used in other applications. In 1965, Boicey patented a system for embedding an antenna in a car window by sealing the antenna between two glass sheets [8]. With modern 3D-printing techniques, a similar outcome could be achieved by using the method described by Adams *et al.* [4]. However, this shows that embedding antennas into other objects has existed as a research topic for nearly as long as antennas themselves. Today, vehicles rely heavily on wireless communications. Just like satellites, aerial vehicles also face tight size and weight constraints. Sharawi, Aloï, and Rawashdeh embeded an array of antennas into an unmanned aerial vehicle (UAV) by using

printed antennas as the wing struts [9]. The success of embedding antennas into UAVs shows the promise for finding a similar technique to work on small satellites.

Chapter 3

Methods for Embedding Conductive Elements into FDM-Printed Parts

Finite Deposition Modeling (FDM) printers extrude a filament into a 3-dimensional part. This technology is becoming increasingly common and cost effective. This chapter explores methods for embedding conductive elements into FDM parts. While none are currently sufficient for embedding electromagnetic components into CubeSat structures, they may become feasible with further development and may be useful for other applications.

Markforged

The Markforged FDM printer can embed carbon fiber into nylon parts. The nylon acts as a dielectric, while the carbon fiber acts as a conductor. It is therefore possible to print conductive components that are fully enclosed in nylon that could be used as antennas. However, the high resistivity of the carbon fiber causes large losses and nylon is unsuitable for space applications [10]. It may be possible to use a fiberglass material instead of nylon and enhance the conductivity of the carbon fiber in order to adapt this technology for space applications.

Metal-Infused Filaments

Several desktop FDM printers have dual nozzles that allow them to print multiple filaments on the same part. The majority of filaments contain Acrylonitrile Butadiene Styrene

(ABS) or Polylactic Acid (PLA) plastic. Many experimental materials infuse the filament with metallic particles or fibers. Despite including metal particles, current filaments are non-conductive or highly resistive at best. Virtual Foundry claims to make a filament that, once cured in a kiln, is nearly 100% metal [11]. However, experimental tests showed that the material remained non-conductive after an hour at 100 °C and melted above 160 °C, as seen in Figure 3.



Figure 3: Melted Virtual Foundry Filament in Oven

Printing Metallic Ink on FDM Parts

Copper and silver nanoparticles can be used to print fully metallic parts with all the same electrical properties of standard RF components. It may be possible to print the nanoparticles onto plastic parts and then continue printing plastic over the metal with an FDM printer. However, the cost of nanoparticles and the associated printers makes this technology prohibitive to low budget projects, including most university CubeSats.

Chapter 4

Method for Embedding Conductive Components into SLA Parts

Stereolithography (SLA) printers use a laser to cure layers of resin. The Form2 SLA printer, used for this work, can print watertight holes within its parts. This chapter explains the method derived for using those watertight holes to embed conductive pathways into SLA-printed parts. It also presents the results of tests on the material properties of the resin and conductive pathways. This method was then used to embed a dipole antenna into a CubeSat cross-brace, the performance results of which are also presented in this chapter.

Method

The basic premise of this method is to inject a conductive material, in this case Caswell copper conductive paint, into holes or other hollow cavities within an SLA printed part and then cure the part in an oven to remove the paint thinners. This process is shown in Figure 4.

It is necessary to add a few more steps in order to embed an electromagnetic component, such as an antenna, into a CubeSat structural element, such as a cross-brace. Initially, the structural requirements define the problem. All conductive elements must be designed to fit within those spatial constraints, with external connections placed at appropriate places so they can be accessed from the interior of the satellite.

Once the general design is determined, it can be placed into an electromagnetic simulation tool, such as FEKO, to optimize the electrical properties. For best results, it is desirable to include the material properties that the resin will have once it is fully cured and place the part within the context of how it will be used. Often a Perfect Electrical Conductor (PEC)

box can be used to model the body of the CubeSat. The final design must then be exported to a STereoLithography (STL) file and input into the printer's software, at which point it can be printed in the desired resin. After printing, the part must be thoroughly cleaned to ensure there is no excess resin in any of the cavities or holes. It should then be cured under a UV light to finish the SLA process.

While not necessary, it may be helpful to mask off the areas on the part around the hole openings to prevent any excess paint from getting on the outside of the part. Pure Caswell copper conductive paint should be injected into the holes and cavities. A thin tube to extend the nozzle of the syringe can help get the paint into long pathways. Rotating the part will ensure that all sides of the holes are covered with paint. Once the entire part is filled, any paint that got on the outside of the part should be removed immediately with isopropyl alcohol.

Once all excess paint and masking is removed, the part can be cured in an oven. One hour at 100 °C is sufficient to evaporate the paint thinners. It is not necessary to preheat the oven. Once the part has cooled, it is ready to be used.

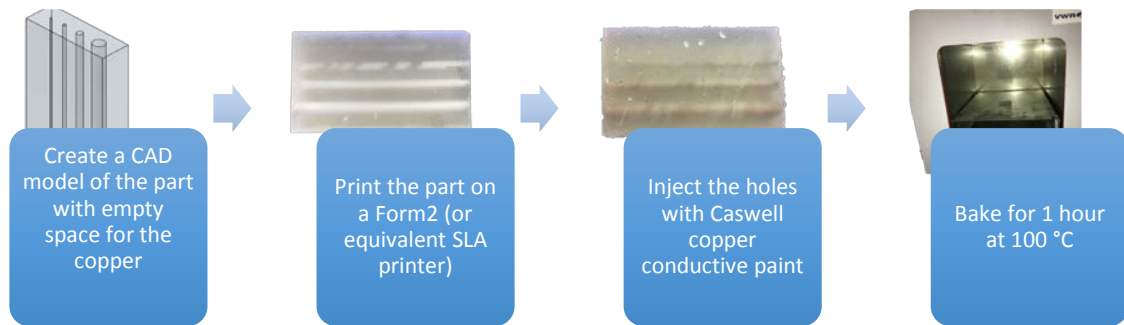


Figure 4: Embedding Conductive Pathways into an SLA Part

Design Considerations

In addition to the design specifications provided by the SLA printer manufacturer [12], there are a few specific design considerations for using this method.

1. **Hole diameter:** The hole diameters must be large enough to insert the tip of a syringe. Thin holes (≤ 1 mm in diameter) may be difficult to fill properly and may end up with open sections. Longer holes are more likely to fill up with resin and close off during printing, so they should be wider to prevent this.
2. **Resin choice:** There are many different resins available with a variety of mechanical properties as well as varying electrical properties. A trade should be made between the desired relative permittivity and the desired rigidity and durability.

Experimental Results

Vacuum Testing

Five types of resin—high temperature, standard grey, flexible, standard clear, and tough—were tested in a vacuum chamber for outgassing and compatibility with the space environment. The parts were kept under 5 Torr for 24 hours. The pressure for this test was based on the NASA manned-flight battery acceptance-test requirements [13] that the CubeSats deploying from the International Space Station must meet. Limitations of the test equipment prevented a more complete outgassing analysis. Figure 5 shows the test setup with the different materials lined up inside of the vacuum chamber. These results, shown in Table 1, indicate that all five resins would experience limited outgassing in a vacuum, but do not constitute a full measurement of the materials' outgassing specifications.

Table 1: Mass Before and After Vacuum

	Mass Before Vacuum	Mass After Vacuum
High Temperature	17.1 g	17.1 g
Standard Grey	16.4 g	16.4 g
Flexible	16.0 g	16.0 g
Standard Clear	16.3 g	16.4 g
Tough	17.1 g	17.1 g

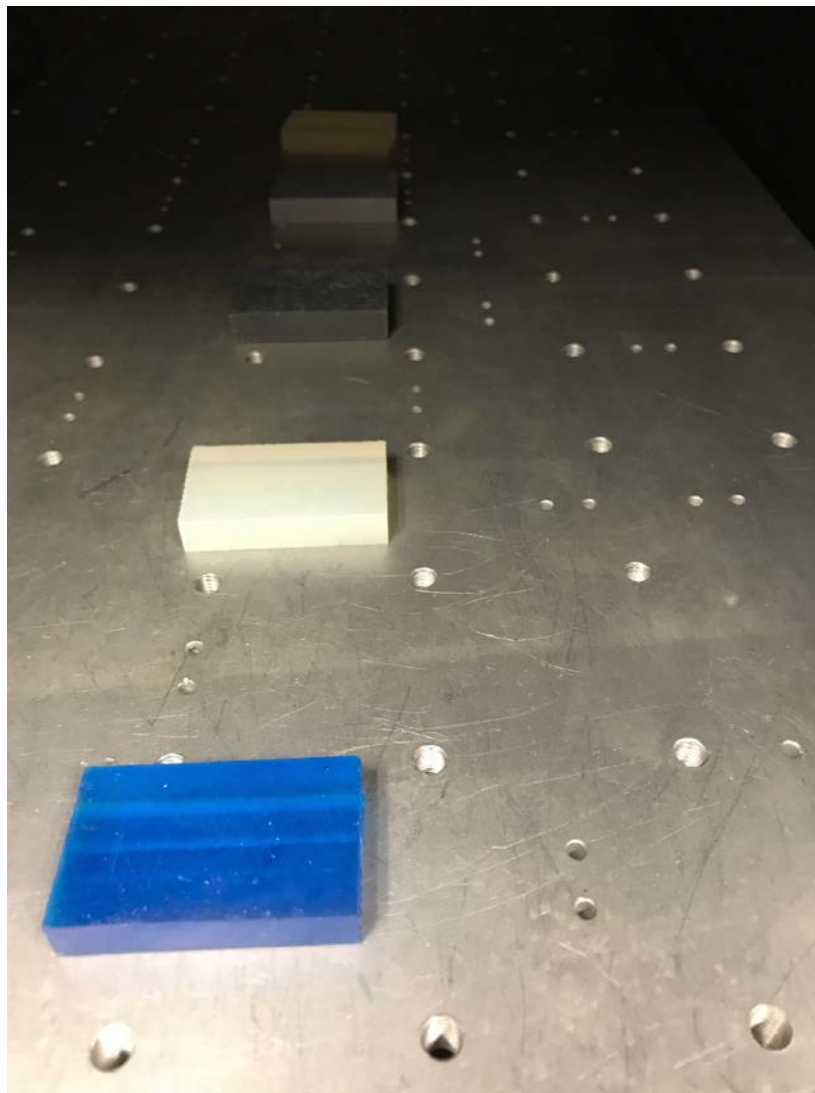


Figure 5: Test Blocks in the Vacuum Chamber

Some of the test blocks which were not fully cured under Ultra Violet (UV) light before entering the vacuum chamber experienced leakage, as shown in Figure 6. The uncured resin previously trapped within the holes collected around the hole openings. All resin remained in or on the test blocks, so this leakage did not effect the mass measurements. Ensuring that all parts are fully cleaned and cured should prevent this leakage.



Figure 6: Resin Leakage after Vacuum

Conductivity

A copper conductive paint from Caswell injected into the holes printed in the resin parts forms the conductive elements. Four different hole diameters (4 mm, 2 mm, 1 mm, and 0.5 mm) were tested for conductivity using a 5-cm-long part, which is shown in Figure 6. The 0.5-mm-diameter hole closed up on most of the parts during printing. The 1-mm-diameter hole was difficult to fill properly due to its small diameter. The 4-mm- and 2-mm-diameter holes were filled by injecting the copper paint into one end of the hole. The resistance across the holes was measured with a multimeter, as shown in Figure 7, approximately 1 hour after injection, 24 hours after injection, and the after an additional 1 hour curing in an oven at 100 °C. The resistance from the multimeter probes was calibrated out of the results shown in Table 2.

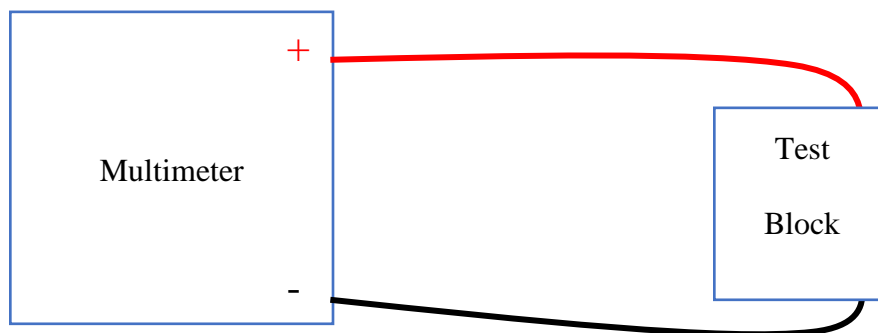


Figure 7: Conductivity Test Setup

Table 2: Resistance across 5 cm

	1 Hour	24 Hours	1 Hour at 100 °C
4-mm-diameter	46 k Ω	10.3 Ω	2.2 Ω
2-mm-diameter	130 k Ω	10.6 k Ω	2.5 Ω
1-mm-diameter	1.3 M Ω	Open	Open



Figure 8: Conductivity Test Block. Hole Diameter from top to bottom: 0.5 mm (closed off with resin), 1 mm, 2 mm, and 4 mm.

Additional materials were considered for the conductive elements, such as silver nanoparticles or conductive epoxies. Silver nanoparticles are significantly more expensive and harder to obtain than conductive paint. Therefore, that material was not tested once the copper paint proved successful.

A NuSil electrically conductive adhesive was tested in the same configuration as the Caswell copper conductive paint, as shown in Figure 9. The adhesive has a thick consistency that prevents it from being easily injected into the holes. It was also non-conductive over the 5-cm length under the same conditions as the paint, both before and after drying in the oven for 1 hour at 100 °C.

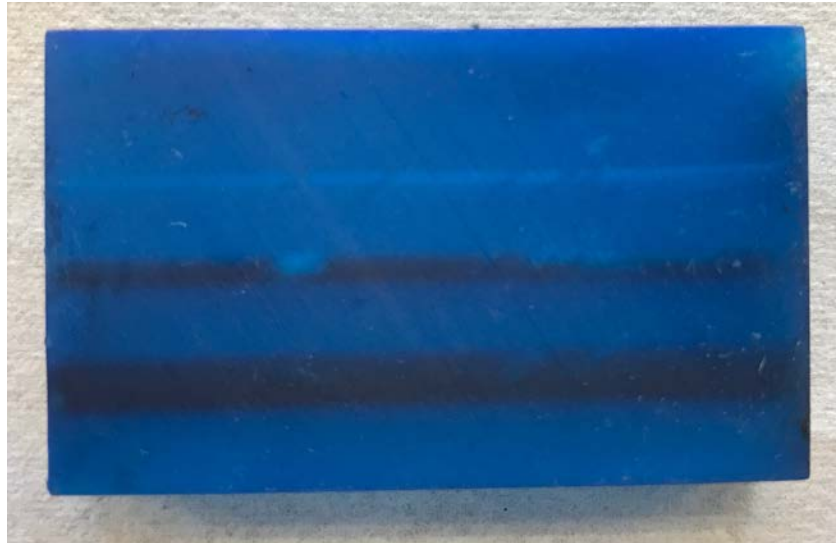


Figure 9: Test Block Filled with NuSil Conductive Adhesive

Relative Permittivity

In order to approximate the relative permittivity of the resin, and its usefulness as a dielectric material, a small microstrip line was constructed from the high temperature resin. A $150 \times 30 \times 1.75$ -mm strip was printed with the high temperature resin. One side of the strip was covered with copper tape to form a ground plane, as shown in Figure 11. A thin piece of copper tape was placed lengthwise across the center of the other side to form a microstrip line, as shown in Figure 10. Two SMA connectors were soldered to either side and connected via 50- Ω coaxial cable to a vector network analyzer (VNA).

The microstrip line evidenced resonances at 518 MHz and 1.2 GHz, which is consistent with the expected resonant frequencies for the length of the transmission line. However, the S_{11} of the microstrip line seen in Figure 12 indicates that the microstrip line matched fairly well with the 50- Ω system. The VNA measured an impedance of roughly 40 to 50 Ω across its frequency

range, which indicates that the dielectric constant for the high temperature resin is between 5 and 8 [14]. Further testing is necessary to derive the exact electromagnetic properties.



Figure 10: Microstrip Line (Front View)



Figure 11: Microstrip Line (Back View)

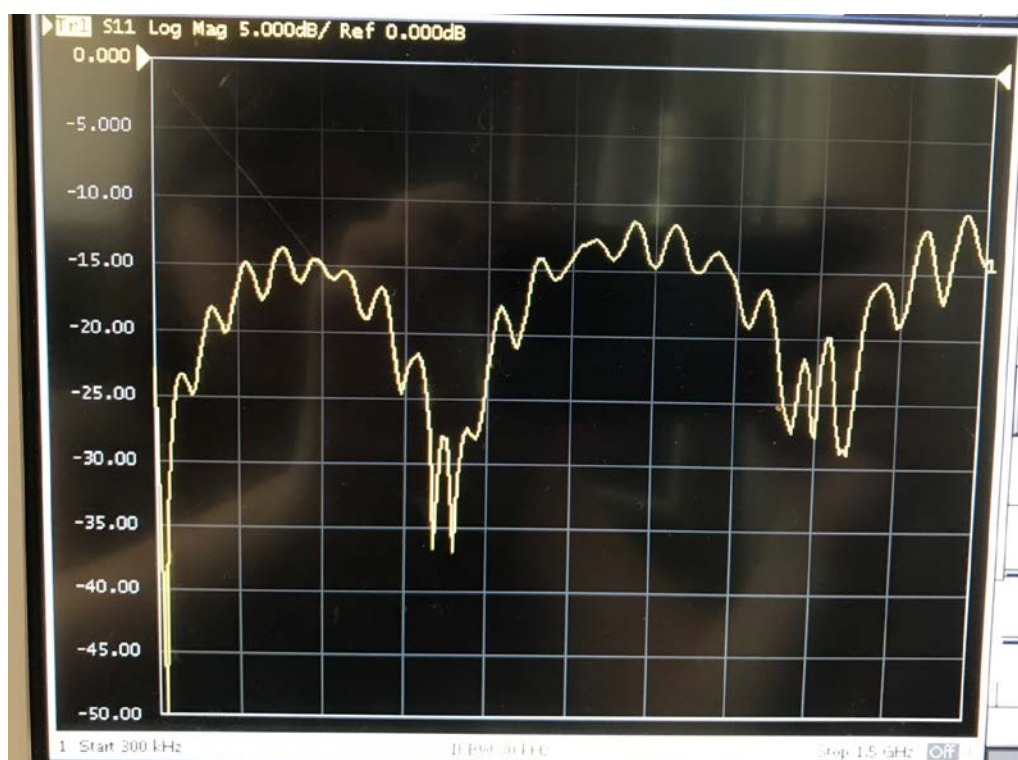


Figure 12: S₁₁ of the Microstrip Line

Dipole

A half-wave dipole was constructed to fit within a 10 cm long bar, which approximates the standard cross-brace length of a 1U CubeSat, using the method described at the beginning of this chapter. The resulting antenna is shown in Figure 11. This dipole shows the ability to embed antennas into CubeSat structures. The length of the two quarter-wave elements of the half-wave dipole equates to a 2.4-GHz antenna in air. However, when connected to the network analyzer, the dipole showed resonance at 1.32 and 1.00 GHz, as shown by the S_{11} measurement in Figure 13. The decrease in resonant frequency is likely caused by the dielectric material surrounding the radiating elements and the method used to connect the antenna to the coax cable. This effect could be used to create electrically small antennas.

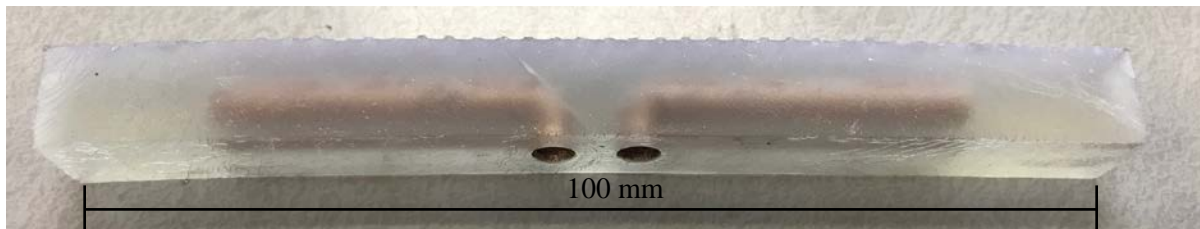


Figure 13: Dipole Embedded in Resin

The dipole was attached to the network analyzer with a 50- Ω coax cable that is split at one end into two wires, one for the center conductor of the coax cable and one for the outer conductor. Each wire was clipped to the opening of one of the quarter-wave elements. The S_{11} from the cable alone is shown in Figure 12.

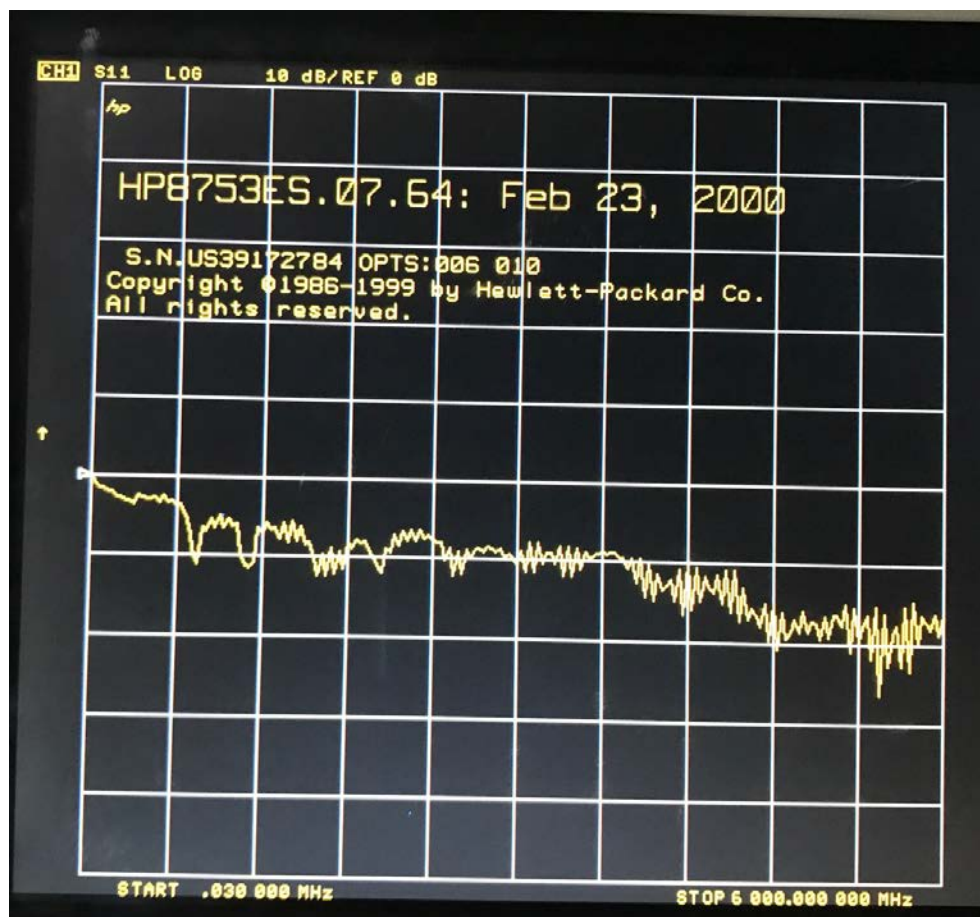


Figure 14: S₁₁ of the Coax Cable Unconnected

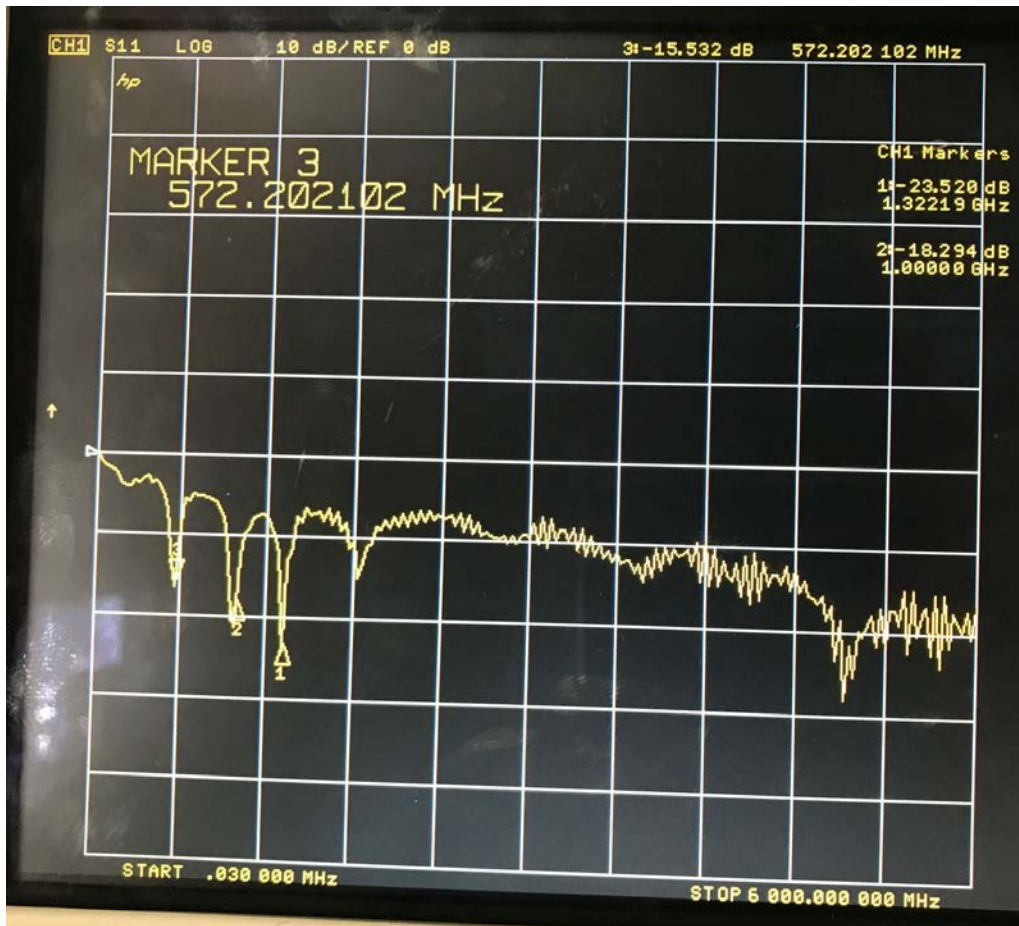


Figure 15: S_{11} of the Dipole Antenna

Many CubeSats may want to shield their internal components from their antennas and ensure that the majority of the power radiates away from the satellite. Therefore, it may be desirable to have a ground plane on the side of the antenna facing the inside of the CubeSat. In order to simulate this, copper tape was placed on the side of the dipole with the hole openings. This new antenna has a resonance at 1.5 GHz, as shown in the S_{11} measurement in Figure 14.

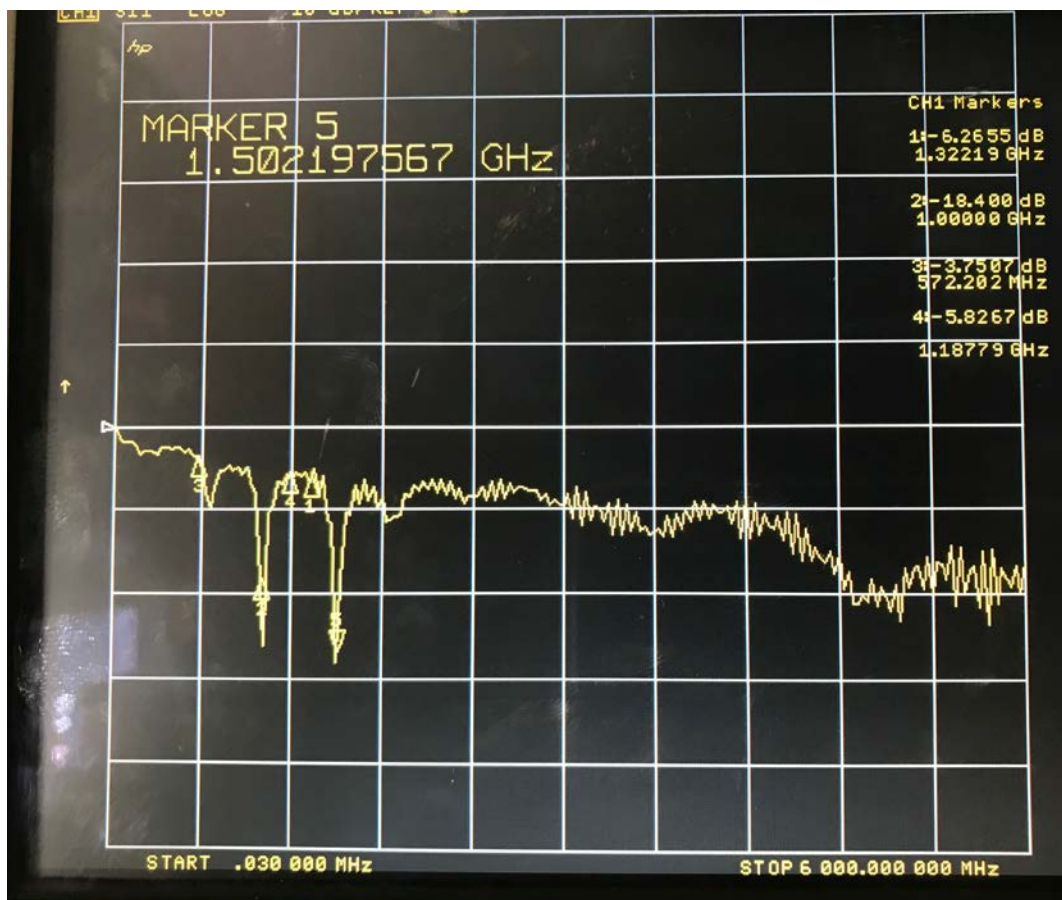


Figure 16: S₁₁ of the Dipole Antenna With a Ground Plane

Chapter 5

Conclusions and Future Work

This thesis presents a method for embedding electromagnetic components, such as antennas and waveguides, into CubeSat structures using additive manufacturing. The idea of 3D printing antennas and embedding antennas into structures builds upon a history of research in those areas. FDM printing techniques show some promise, but the materials need further development to work in a space environment. Injecting copper paint into SLA printed parts proved a novel and successful approach to embedding conductive elements into structural components. It was shown that baking the copper paint produces a highly conductive pathway and the resin has advantageous electrical properties. Finally, a complete dipole antenna embedded in a CubeSat cross-brace constructed with this method demonstrates the end use feasibility of this method.

Potential Applications

The SLA and conductive paint method has the potential to enable a wide range of applications. This thesis already demonstrated the ability to embed a single dipole antenna. This process could be extended to a crossed dipole or array of dipoles. Typically, phased arrays on CubeSats require a deployable element. It may be possible instead to use this method to embed an array of antennas throughout the structure and adjust their phases to provide a fully steerable beam with 360° coverage.

The microstrip test started to show some ability for SLA printed parts to act as waveguides. Combining this idea with the method of injecting copper into the parts could lead to waveguides or cabling embedded into the structure to replace coaxial cabling inside the satellite. Waveguides could also be used for polarizing a signal or matching an antenna. It may even be possible to print a small horn antenna within the CubeSat structure depending on the size of the satellite and the required frequency.

While most CubeSats follow a standard configuration and shape, it is not necessary for all small satellites to follow suit. A cylindrical structure could lend itself to embedding a helical antenna. The SLA printers could also be used to print out multiple sides of the structure, or even the whole thing, in one piece. This would allow antennas or waveguides embedded in the structure to encompass multiple sides. Optimization techniques and fractal designs may yield further applications in the future.

Future Work

Before it is possible to fully utilize modeling and optimization software such as FEKO, HFSS, or CST, the electrical properties of the resin must be fully understood. Precise measurements of the relative permittivity and loss tangent need to be measured. For use in space, it is also necessary to take more complete outgassing and water reabsorption measurements. To verify those measurements, prototypes of the applications listed above should be constructed and test data in an anechoic chamber compared to the model results.

BIBLIOGRAPHY

- [1] J. Synowiec, "Cubesat Tape measure UHF Antenna," *Seelio*, seelio.com, June 2015.
- [2] "3D Printing CubeSat Bodies For Cheaper, Faster Missions," *ESA: Engineering & Technology*, May 2017.
- [3] S. Sinha, "Improving Quality of Multi-Functional Structures Created Via Material Extrusion Additive Manufacturing," The Pennsylvania State University, M.S. Thesis, May 2017.
- [4] J. J. Adams, E.B. Duoss, T.F.Malkowski, M.J. Motala, B.Y. Ahn, R.G. Nuzzo, J.T. Bernhard, and J.A. Lewis, "Conformal Printing of Electrically Small Antennas on Three-Dimensional Surfaces," *Advanced Materials*, vol. 23, pp. 1335-1340, 2011.
- [5] A. G. Lopez and E. E. Lopez C., "Optimization and fabrication by 3D printing of a volcano smoke antenna for UWB applications," *7th European Conference on Antennas and Propagation*, April 2013.
- [6] P. Nayeri, M. Liang, F.A. Sabory-García, M. Tuo, F. Yang, M. Gehm, H. Xin, and A.Z. Elsherveni, "3D Printed Dielectric Reflectarrays: Low-Cost High-Gain Antennas at Sub-Millimeter Waves," *IEEE Transactions on Antennas and Propagation*, vol. 62, April 2014.
- [7] A. Bisognin, D. Titz, F. Ferrero, R. Pilard, C.A. Fernandes, J.R. Costa, C. Corre, F. Calascibetta, J.M. Riviere, A. Poulain, C. Badard, F. Giancesello, C. Luxey, P. Busson, D. Gloria, and D. Belot, "3D printed plastic 60 GHz lens: Enabling innovative millimeter

- wave antenna solution and system,” *Microwave Symposium (IMS) 2014 IEEE MMT-S International*, June 2014.
- [8] J. H. Boicey, “Automobile Windshield of Laminated Glass Having Embedded Antenna Wires,” *U.S. Patent*, 1965.
- [9] M. S. Sharawi, D. N. Aloï and O. A. Rawashdeh, “Design and Implementation of Embedded Printed Antenna Arrays in Small UAV Wing Structures,” *IEEE Transactions on Antennas and Propagation*, vol. 58, pp. 2531–2538, May 2010.
- [10] F. C. Gross, “Problems Associated with Nylon Usage on Spacecraft,” *NASA: Materials Engineering Branch*, TIP No. 077, Oct. 2002.
- [11] The Virtual Foundry, “www.thevirtualfoundry.com/how-it-works.”
- [12] “Design Specs”, *FormLabs*, formlabs.com, 2017.
- [13] JSC EP-WI-032 “Statement of Work: Engineering Evaluation Qualification and Flight Acceptance Tests for Lithium-ion Cells and Battery Packs for Small Satellite Systems,” *NASA: Johnson Space Center*.
- [14] “Microstrip Calculator”, *Pasternack*, www.pasternack.com/t-calculator-microstrip.aspx, accessed July 2017

Academic Vita

Rebecca Arenson

EDUCATION

The Pennsylvania State University, College of Engineering

Schreyer Honors College – Integrated Undergraduate/Graduate Program
Masters of Science and Bachelor of Science in Electrical Engineering

Class of 2017
University Park, PA

Singapore Study Abroad

Engineering Design Course

National University of Singapore, Singapore

May 2014

- Attended 2.5 weeks of intensive courses on engineering design for global markets
- Developed a flexible induction cooking system using compliant mechanisms to increase sustainability

Awards

- President's Sparks Award
- President's Freshman Award
- Penn State Provost Award
- Lockheed Martin Space Systems Engineering Excellence Award
- Clifford B. Holt, Jr. Memorial Scholarship in Electrical Engineering
- National Merit Lockheed Martin Academic Scholarship

WORK EXPERIENCE

Lockheed Martin Corporation

Littleton, CO

RF Engineer, Space Systems Company

May 2016 – Present

- Conducted GPSR trade study for small satellites at geosynchronous orbit
- Developed a neural network to automatically classify the modulation of an unknown signal from IQ samples
- Analyzed the effect of interference on a receiver system
- Conducted a heritage review of a communications subsystem and supplier environmental testing
- Modeled correlated error for a guidance, navigation, and control simulation
- Designed test circuits for high speed digital logic components
- Interfaced with vendors, developed purchase orders, and worked on sub-contracts
- Modeled the scattered pattern from a drone flying over an antenna

Lockheed Martin Corporation

Littleton, CO

Antenna Engineer Summer Intern, Space Systems Company

May – August 2015

- Received an Engineering Excellence Award for troubleshooting the GPS III V-Sensor through CST modeling to achieve full compliance and avoid a waiver
- Invented a spiral disk antenna over a conic ground plane that is a third of the size of a bicone with a similar pattern but broader band performance
- Created a feed horn catalog to improve the feed horn design process
- Developed a common S-band omni antenna for use across multiple programs
- Designed and optimized slotted and stacked patch antennas for Athena

Lockheed Martin Corporation

Valley Forge, PA

RF Engineer Summer Intern, Space Systems Company

June – August 2014

- Conducted RF testing and analysis on flight hardware for the ICBM Mk21 Fuze Refurbishment Program
- Performed a Scattering Analysis to support a proposal for the SBIRS program
- Developed requirement verification and analysis tools in MATLAB that added to the digital tapestry

Supported presenting data to the customer through MATLAB videos and graphs

LEADERSHIP EXPERIENCE

Student Space Programs Laboratory

University Park, PA

Communications and Ground Station Co-lead, Systems Engineer

8/2015 – Present

- Design, test and implement the communications subsystem for the OSIRIS 3U CubeSat
- Develop the interfaces between the OSIRIS 3U CubeSat's subsystems and guide the team in testing and building the satellite

Institute of Electrical and Electronics Engineers

University Park, PA

Corporate Liaison

4/2016 – Present

- Organize corporate sponsorships, information sessions, and networking events
- Represent IEEE to all corporate entities

Skills

- Electromagnetics: CST, CHAMP, GRASP, FEKO, HFSS
- Programming: MATLAB, Python, C++, HTML, CSS, LabView
- Analog and Digital Circuits: Verilog, Altium, Multisim
- Microsoft Office: Word, Excel, PowerPoint, Outlook, Visio, Access