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SMOKELESS POWDER CROSS SECTION ANALYSIS FOR BRAND IDENTIFICATION

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ABSTRACT

Smokeless powders are commonly used as the propellant for the home-assembly of small arms ammunition. However smokeless powders can be readily used for the manufacture of improvised explosive devices (IEDs). In the United States, pipe bombs are the most common form of IED. The smokeless powders are manufactured in a variety of granule sizes and shapes. The morphology of smokeless powders is typically tube, rod, disk, ball, flattened ball or flake. Manufacturers change the morphology of the powders to obtain a desired temperature-pressure-time path of the powder during deflagration (combustion following discharge of the ammunition in a firearm). The morphology and chemical composition (additives) of smokeless powders have been previously analyzed for forensic purposes (sample differentiation and brand identification). However, cross sectional dimensions of flattened ball-type smokeless powders have not been extensively researched. The goal of this research was to assess the forensic value of smokeless powder cross-section dimensional analysis for the characterization, differentiation, and potential brand identification of flattened ball-type powders. After granule cross sectioning was completed, digital images of the sections grains were captured. The dimensional analysis of the sections was determined using FIJI, an open-source software package.¹⁰ The tabulated data was analyzed using Microsoft[®] Office Excel and the open-source statistical package R. The results from this pilot study show that seven of the nine powders could be differentiated by granule thickness measurements. Thus, showing that the thickness measurements are a potentially valuable metric for smokeless powder characterization and differentiation. When these data are combined with additional morphometric and chemical information, all samples could be readily differentiated.

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Chapter 1

Background

There are many different types of smokeless powder that have been developed since the late 19th century with nearly 10 million pounds produced each year.¹ Smokeless powders were designed to replace black powder that left a significant amount of residue inside the gun barrel.¹ Smokeless powder can be divided into three categories; a single-base powders that contains nitrocellulose as the sole propellant; double-base powders which contain nitrocellulose and nitroglycerine; triple-base powders which contain nitrocellulose, nitroglycerine, and nitroguanidine.¹ Smokeless powders are manufactured with a variety of different stabilizers, energetics, plasticizers, flash suppressants, deterrents, and opacifiers that have been added to them for desired ballistic and deflagration properties.¹ Stabilizers help prevent nitrocellulose and nitroglycerine from decomposing.¹ Energetics initiate the detonation of the smokeless powder.¹ Plasticizers help increase the flexibility of the polymer and reduce the hygroscopicity as well as the need for volatile solvents to make colloidal nitrocellulose.¹ Flash suppressants disturb the free-radical chain reaction in gases, thus reducing the flame generated during the discharge of a firearm.¹ Deterrents reduce the powder's initial burn rate, temperature, and ignitability.¹ Opacifiers increase reproducibility in large granules and keep heat from penetrating the surface.¹

There are low-order and high-order explosive devices.¹ This depends on the relative speed of the explosive to decompose.¹ In low-order explosive devices, it produces heat, light, and a subsonic pressure wave. In high-order explosives, it produces a supersonic pressure wave.¹ The safest low-order explosive is smokeless powder.¹ The powder produces a propelling action and

decomposes up to 1,000 meters per second.¹ Even though the powder burns at a slower rate, when confined it can be extremely dangerous.¹ High-order explosives do not need to be confined to show their effects.¹

There are two general methods for smokeless powder manufacturing depending on which solvent is used.¹ Single-base powder includes organic solvents.¹ Nitrocellulose containing any amount of nitrogen is combined with a volatile organic solvent, typically acetone.¹ Additives are blended in and the mixture is extruded through a press with a defined orifice shape.¹ The extruded material is then cut to specific lengths and thicknesses.¹ The granules are dried to remove the solvents after they have been screened and coated; graphite is commonly applied to the surface.¹ The final granules are then be combined into a single mixture.¹

Double-base powder can use either organic solvent or water.¹ The organic solvent, nitrocellulose, and nitroglycerin are combined into a mixture with additives.¹ The mixture can be fed through an extrusion and cutting machine.¹ The solvent can be removed after the granule has been screened.¹ A coating (graphite) can then be applied to the surface of the granule.¹ The water method involves the combination of nitrocellulose and nitroglycerine water suspension, which will form a paste.¹ Using hot rollers, the water is removed, and the granules can be fed through an extrusion machine for shape.¹

The formation of a triple-base powder starts with the combination of nitrocellulose, nitroglycerine, and additives.¹ Without dissolving the nitroguanidine is added into the mixture.¹ The next steps would be to place the mixture through an extrusion machine and cutting machine.¹ Finally, the granules can be dried and combined into one mixture.¹ Triple based powders are restricted to military-grade higher power weapons.¹

Criminal Usage of Smokeless Powders

Smokeless powder is often used in explosive devices. According to the 2017 Explosives Incident Report, there were 113 IEDs used in the 335 bombings.² Domestic occurrences of improvised explosive devices (e.g. pipe bomb) use smokeless powder as the explosive charge.¹ They are constructed using metallic pipes, which is approximately 10 inches long and 1 inch wide.¹ It contains ½ pound of powder on average.¹ The supplies for the manufacture of pipe bombs are inexpensive and readily available without significant regulation.¹ The relative ease to obtain the materials makes this appealing to individuals. Two high-profile instances in the USA involving bombs including the Boston bombers and the New Jersey bomber.^{3,4} Often the unburned and burned powders can be recovered in post-detonation residues.¹ The granules can potentially be used for explosive identification and may provide information for brand identification. This data is used in criminal investigations for establishing linkages with potential suspects and IEDs.

Forensic Characterization of Smokeless Powders

There are two documents provided from the American Society for Testing and Materials that are considered the standard for the characterization and analysis of smokeless powders.^{5,6} Smokeless powders can have one of eight (8) morphologies: disc, cylinder (or rod), sphere (or ball), flattened-ball, flake, agglomerate, lamel, and irregular.⁶ Some of these are depicted in Figure 1.1.

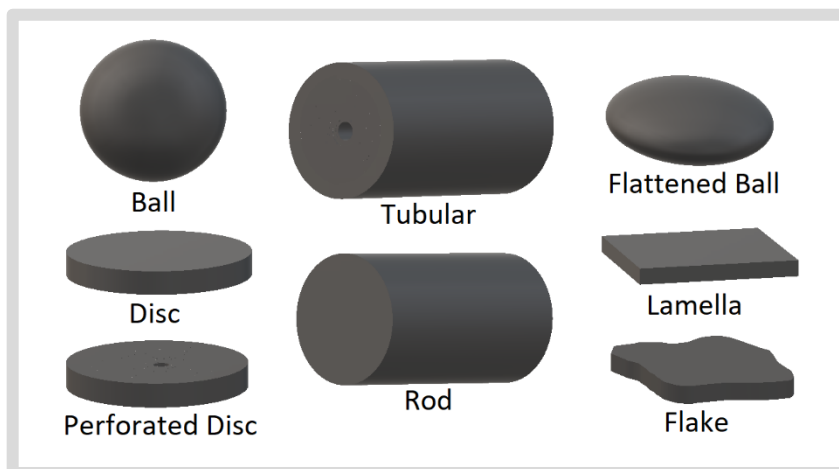


Figure 1.1 Some examples of smokeless powder morphologies (9)

The stereo microscope can provide a visual aid in determining the features of the powders including their “shape, color, markers, perforations, toolmarks, irregular shapes, and any unique physical characteristics.”⁶ These characteristics can be used to help separate and classify mixed powders for brand identification. There are many techniques that can be utilized to identify organic compounds within the smokeless powders. These include but are not limited to gas chromatography/mass spectrometry (GC/MS), liquid chromatography/mass spectrometry (LC/MS), and Fourier transform infrared spectroscopy (FTIR).⁶

Previous Research

Cross sections of smokeless powder have not been investigated deeply. Previous research has focused on the 2D morphology of the granules including area while the cross sections were ignored. The goal of this study is to provide another discriminating factor for brand identification.

The micromorphometry of smokeless powders was previously investigated by Moorehead (2000) using manual linear measurements (length, width, area, diameter, thickness, and diagonal dimensions). However, this dataset was limited because the measurements were not applied to all samples.⁷ Moorehead (2000) used descriptive statistics and the t-test to differentiate granules from a sample set of 60 powders. The reported success rate from this research was 82% for sample differentiation.⁷

Building on the work of Moorehead, Hietpas et al. (2015) utilized automated image analysis to measure the following smokeless powder parameters: area, perimeter, major and minor of best fit, ellipse, circularity, porosity, aspect ratio, and solidity. This method allowed for the measurements of thousands of granules, thus providing a statistically significant data set.⁸ Hietpas et al. (2015) utilized canonical discriminant analysis (CDA) and Mahalanobis distance to assign test portions of the dataset to samples with the smallest multidimensional distance. The results from this study gave a 94% success rate.⁸

Casey Brown continued this work by taking macrophotographs of the smokeless powder granules and using FIJI software to automatically measure the area, perimeter, major and minor of best fit ellipse, circularity, aspect ratio, roundness, and solidity.⁹ Brown's research had an 83% success rate of matching the number of brands given an unknown with a linear discriminant

analysis (LDA). The test portion of the dataset was again linked to the sample with the smallest Mahalanobis distance.⁹

Chapter 2

Methods/Materials

Nine flattened ball smokeless powders were selected for analysis. Tables 2.1 summaries the smokeless powder used in this study. Samples were examined using the Nikon SMZ1500 (S/N:1010427) stereomicroscope and images were recorded using an attached Nikon DS-Fi1 (S/N: K13021) digital camera.

Table 2.1 Summary of Nine Powders Analyzed

| Sample ID # | Distributor | Brand | Lot # | Morphology (macro) |
|-------------|-------------|---------------|--------------|--------------------|
| SP-001 | Winchester | 231 | 1031617 2463 | Flattened Ball |
| SP-002 | Winchester | 296 | 1082415 2258 | Flattened Ball |
| SP-003 | Winchester | 748 | 1072015 2164 | Flattened Ball |
| SP-004 | Hodgdon | HP-38 | 1061416 2453 | Flattened Ball |
| SP-005 | Hodgdon | H110 | 1040417 2273 | Flattened Ball |
| SP-006 | Hodgdon | HS-6 | 1050216 2235 | Flattened Ball |
| SP-007 | Hodgdon | H335 | 1040517 3237 | Flattened Ball |
| SP-009 | Hodgdon | Longshot | 1032615 2145 | Flattened Ball |
| SP-010 | Hodgdon | Superformance | 1032315 2032 | Flattened Ball |

Parafilm[®] All-Purpose Laboratory Film was wrapped on a microscope slide so it was stable. Whole smokeless powder granules were aligned in a row as seen in Figure 2.1. Light pressure is applied to adhere to the Parafilm[®] to the slide. The applied pressure was insufficient to cause granule distortion.

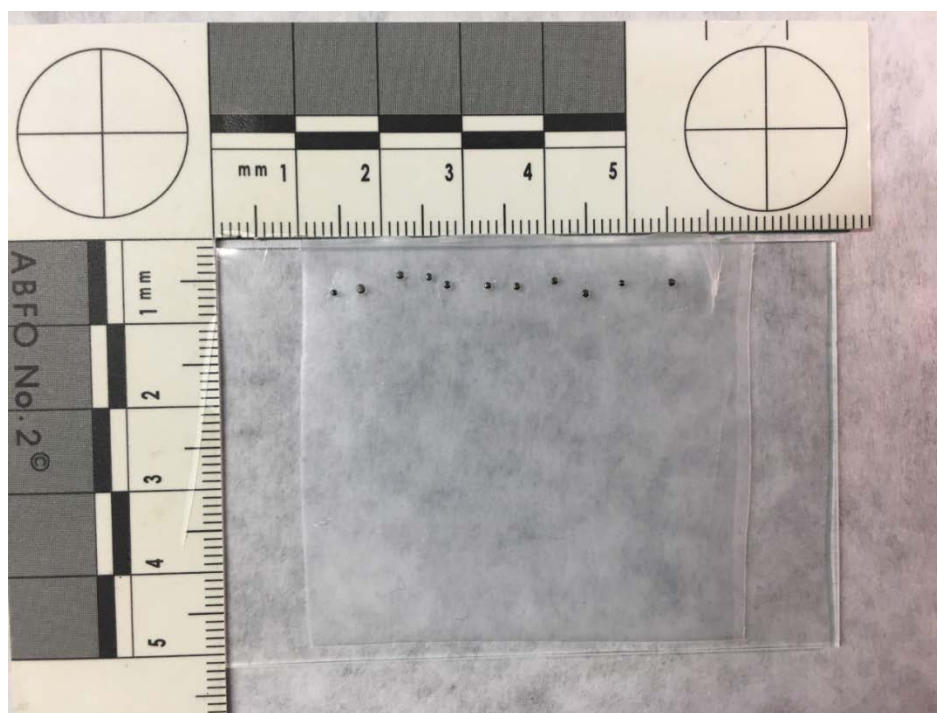


Figure 2.1 Row of SP-010 Granules on Parafilm[®]

A clean Teflon-coated razor blade was used to cut the center and slightly off center to obtain a cross section as seen in Figure 2.2.

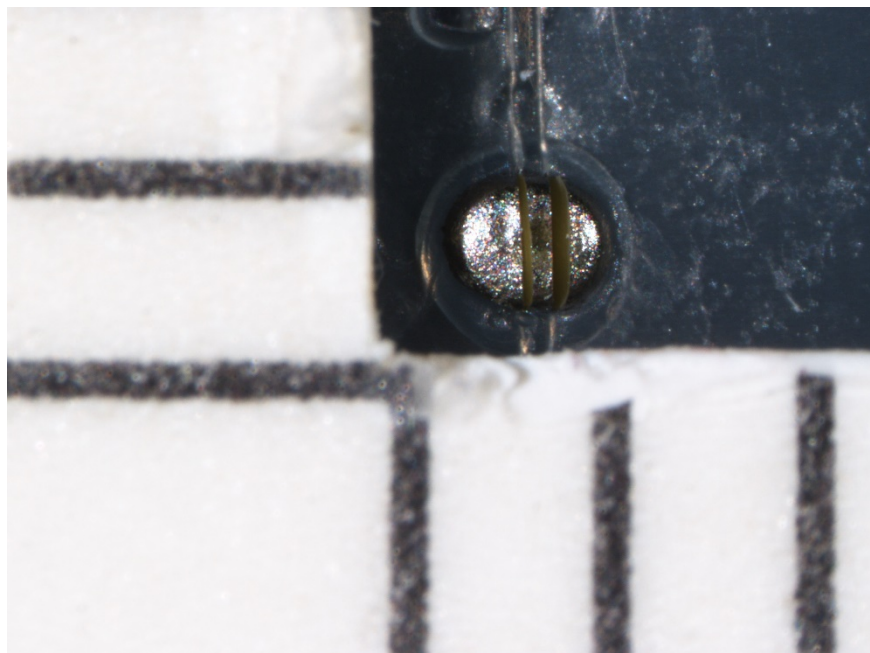


Figure 2.2 Cross Section of SP-010

Transparent 1” Scotch[®] restickable mounting squares were placed onto thick transparent acetate sheets. The cross sections were arranged on a mounting transparent square so that no granules were touching or overlapping as seen in Figure 2.3. A thin transparent sheet protector was placed on the top to prevent movement and debris from adhering to the slide.

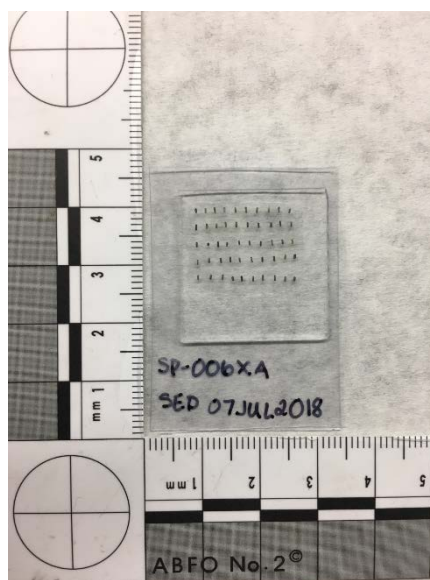


Figure 2.3 Completed SP-006 Slide

Photographs of the individual cross sections from the prepared slide were taken using the Nikon DS-Fi1 camera attached to the Nikon SMZ1500 as seen in Figure 2.4.

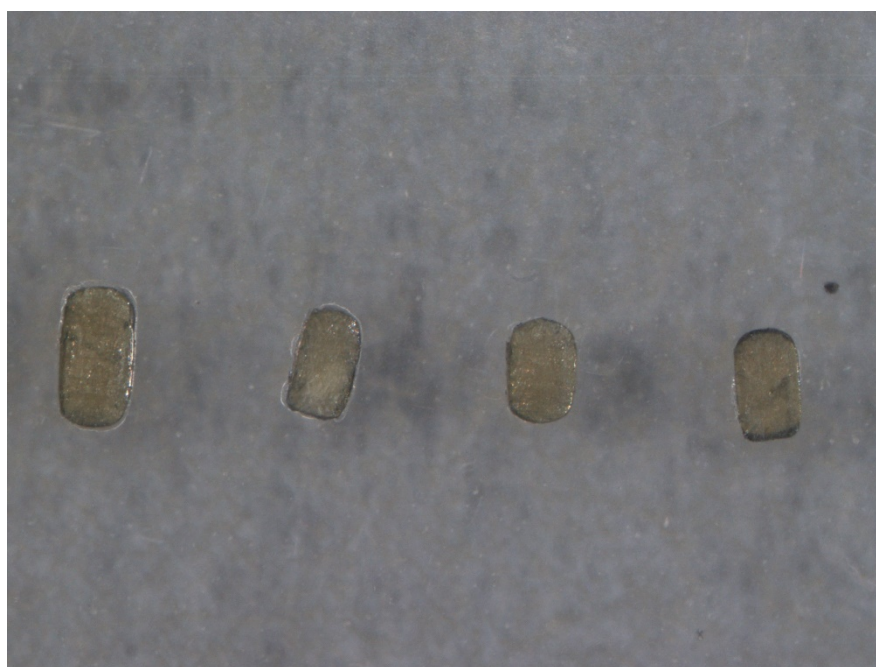


Figure 2.4 Cross Sections of four (4) SP-003 granules

The thickness of the cross sections were then measured using the software, FIJI.¹⁰ A millimeter ruler with graduations every 10 micrometers was also photographed in order to calibrate the

software by having a defined distance by a number of pixels. For example, millimeter ruler was photographed for sample SP-003. It measured to be 0.5340 pixels/ μm . The width of the cross section per granule was measured by drawing lines on the images as seen in Figure 2.5. On 50 cross sectioned granules, twenty lines were drawn and their measurements were saved into an Microsoft[®] Office Excel file.

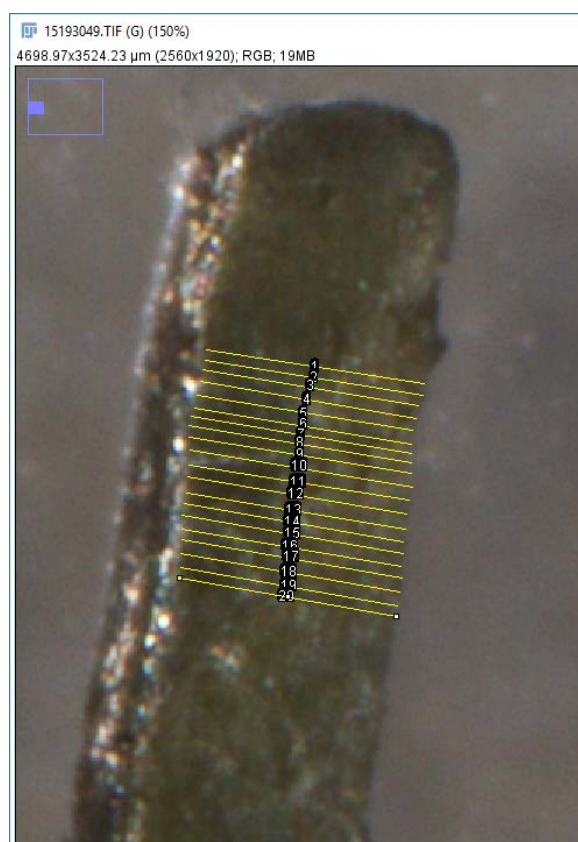


Figure 2.5 Lines drawn through the software FIJI on SP-004 granule 16

The data was then formulated into histograms and boxplots to observe their overall trends. The data was analyzed by calculating descriptive statistics, comparing each sample using t-tests for two-samples assuming unequal variances, and Kolmogorov-Smirnov (KS) tests for comparing sample distributions.

Chapter 3

Results

This research study developed a method for efficient sample cross sectioning smokeless powder granules. Other attempts were tried with Scotch[®] Tape but this caused the granules to crack frequently during attempts to remove them from the adhesive. If the granule was cracked or crumbled, it was discarded. However, this did provide high quality cross sections because of the stability. Cross sectioning without any base was quicker than using the tape, but it caused granules to be unstable. The Parafilm[®] provided the best support. It did not stick to the granules, which means it was easily removable. Without pressing the granule into the Parafilm[®], cracking was more frequent. Using two pieces of Parafilm[®] caused more cracking than one piece of Parafilm[®]. The razor sharpness did not appear to be correlated to the cracking.

Sample SP-001 was Winchester 231 with a flattened ball morphology. With the Parafilm[®] method, the granules rarely cracked. SP-002 was Winchester 296 with a flattened ball morphology; these granules barely cracked. SP-003 was Winchester 748 with flattened ball morphology. Little cracking and crumbling took place. SP-004 was Hodgdon HP-38 that had a flattened ball morphology. This powder exhibited a lot of crumbling and cracking. The interior has a dark yellow with hints of green. SP-005 was Hodgdon H110 with a flattened ball morphology had no problems with crumbling or cracking. SP-006 was Hodgdon HS-6 that also had a flattened ball morphology that exhibited issues with cracking. SP-007 was Hodgdon H335, a flattened ball morphology, was easy to work with. SP-008 was Hodgdon Titewad, a flattened ball morphology, was extremely difficult to work with. Cross sections of this powder were

unable to be obtained at this time and the sample was analyzed. SP-009 was Hodgdon Longshot, a flattened ball morphology, which exhibited no problems with crumbling or cracking. SP-010 was Hodgdon Superformance, a flattened ball morphology, exhibited no problems with crumbling or cracking.

Histograms and box-and-whisker plots were constructed for each sample using Microsoft® Office Excel, which can be seen in Figures 3.1 – 3.10. Each histogram generally followed a normal bell-shaped curve. In each sample's histogram, there are outliers that can be seen. However, in Figure 3.1, 3.4, and 3.6 there are outliers that are more noticeable than the other samples. The presence of the outliers could have been caused from human or manufacturing variability. Each sample did not have a wide distribution in thickness measurements. The distribution of each sample's histogram was unimodal except for SP-005, which has a bimodal distribution. The boxplots generated show five statistical values for each sample, which includes the minimum value, the first quartile, the median, the third quartile, and the maximum value. As shown in Figure 3.11, the longest box indicating a greater interquartile range is seen in sample SP-009, indicating that the median and mean do not coincide. SP-001 is skewed left indicating that the larger valued thicknesses have more range and the median may not be as accurate of a sample descriptor. SP-005, SP-006, and SP-009 are slightly skewed right because the whisker is longer on the right side. This indicates that the data range has more variance in the smaller thicknesses measured and the median could not be as accurate. SP-002, SP-003, SP-004, SP-007, and SP-010 all have evenly distributed whiskers meaning the median is more accurate because the thicknesses measured have been consistent.^{11,12}

Each sample was subjected to several statistical analyses. The first was descriptive statistics using the Microsoft® Office Excel Data Analysis add-on, which can be seen in Tables

3.2 through 3.10. This provided various statistics most notably the mean and standard deviation. The mean is the average cross section thickness within each sample. Thus, SP-001 mean is 232 μm , SP-002 mean is 217 μm , SP-003 mean is 354 μm , SP-004 mean is 234 μm , SP-005 mean is 219 μm , SP-006 mean is 310 μm , SP-007 mean is 330 μm , SP-009 mean is 279 μm , and SP-010 mean is 415 μm . This shows that the samples SP-001 and SP-004 and SP-002 and SP-005 are nearly identical in their mean value making it harder to discriminant between the two. However, every other sample has at least 10 μm difference between the samples. The standard deviation will determine if the data has a lot of variety within the sample set by measuring how far the granule thicknesses are from their respective mean. Each sample will have its own standard deviation, SP-001 is 39, SP-002 is 29, SP-003 is 27, SP-004 is 43, SP-005 is 27, SP-006 is 38, SP-007 is 21, SP-009 is 37, and SP-010 is 24. The standard deviation within the samples is low indicating that the measurements are close to their respective mean value.

The next statistical analysis completed was t-test: two-sample assuming unequal variances using the Microsoft[®] Office Excel Data Analysis add-on, which can be seen through Tables 3.11 through 3.46. The raw values are being reported that were generated from Microsoft[®] Office Excel. However, the confidence of the mean value is taken as the whole number and the t stat and p-value confidence should be interpreted only to the third decimal place. The unequal variances can be seen in Table 3.1. The t-test assumes that the two samples are from Gaussian populations, but the samples do not have the same standard deviation. It produces the p-value for one-tail and two-tail. The difference between one-tail and two-tail is that if the population averages are equal the one-tail applies but if they are not equal the two-tail applies. Due to the populations means being different the two-tail values apply. If the p-value is large that means the samples cannot be discriminated because we reject the null hypothesis of

“no difference.”¹³ The results from the SP-001 and SP-004 t-test, shown Table 13, show that the p-value is high and the null hypothesis is accepted. Thus, these samples have little discrimination in their thickness measurements. Table 3.21 shows the results from the t-test samples SP-002 and SP-005. This comparison has slightly larger p-value meaning that these samples have little discrimination and the null hypothesis is accepted. In the remaining sample t-tests, the p-value is low meaning that the samples have some discrimination between them and the null hypothesis can be rejected.

The final statistical analysis that was performed was the Kolmogorov-Smirnov (KS) test, which compares the distribution of two datasets and determines if they are significantly different. This produces two values D and p, which are the deviation between the two cumulative density curves and the statistical significance of the D value (in terms of a p-value). This is a potentially more robust test than the t-test because it specifically looks at the distribution of the data. In order to have the most discrimination between the samples, the D value must be large to reject the null hypothesis.¹⁴ The KS test for SP-001 and SP-004, as seen in Figure 3.13, have some overlapping data and the D value is small. This means that the null hypothesis can be accepted and that the discrimination between the samples thicknesses is small. For SP-002 and SP-005 in Figure 3.21, the D value is small meaning these samples cannot be differentiated. SP-004 and SP-005 KS test in Figure 3.32 have also shown a smaller D value meaning that the thickness measured between the samples is similar. The D values for the other KS tests are depicted in Figures 3.11 through 3.43. The p-values are above .200 meaning that the null hypothesis can be rejected and these samples can be differentiated base on granule thickness.

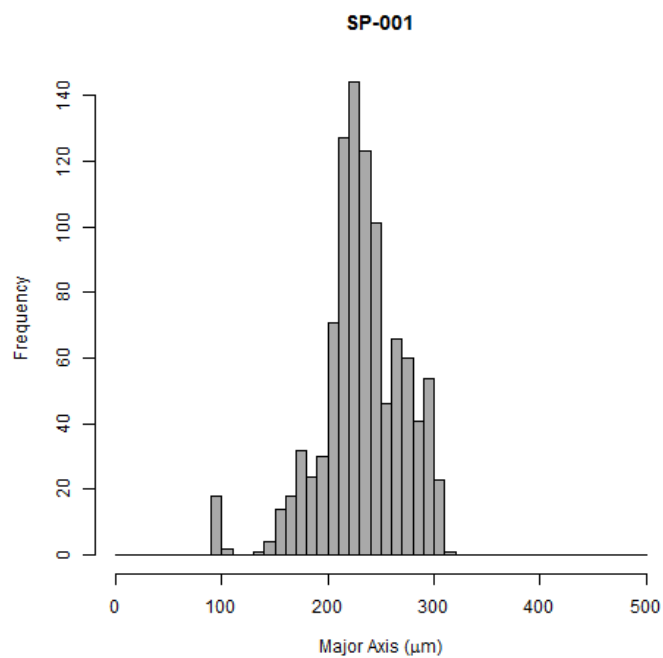


Figure 3.1 Histogram for sample SP-001

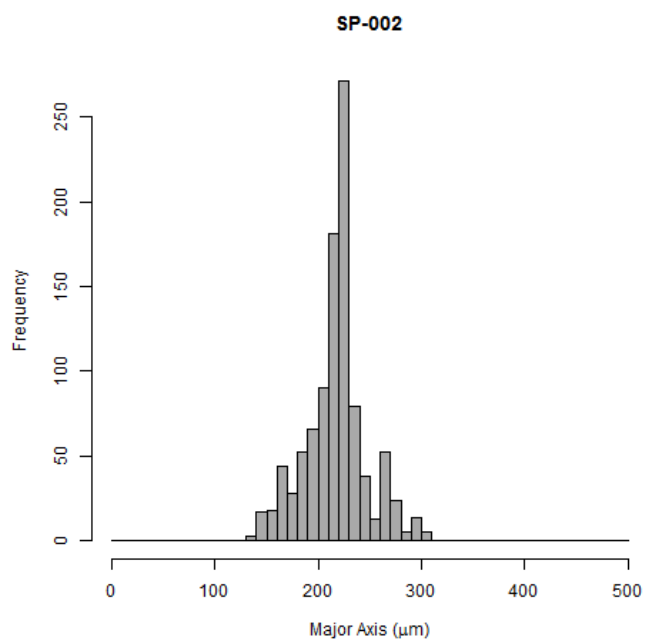


Figure 3.2 Histogram for sample SP-002

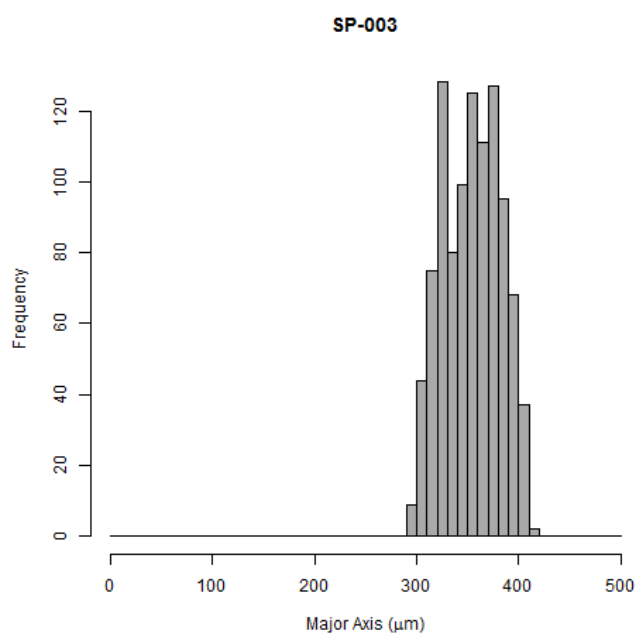


Figure 3.3 Histogram for sample SP-003

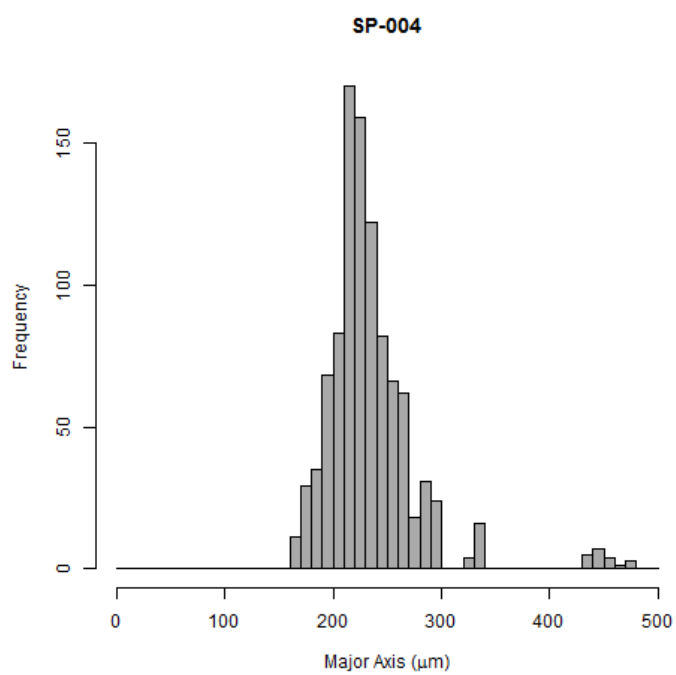


Figure 3.4 Histogram for sample SP-004

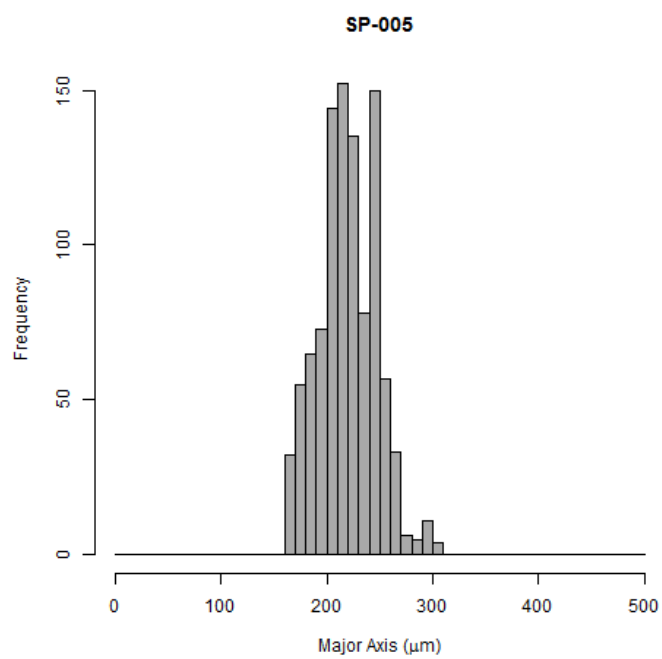


Figure 3.5 Histogram for sample SP-005

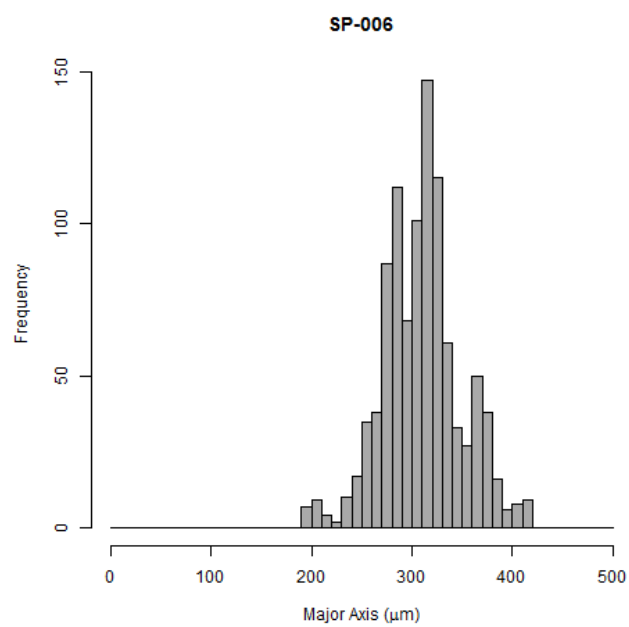


Figure 3.6 Histogram for sample SP-006

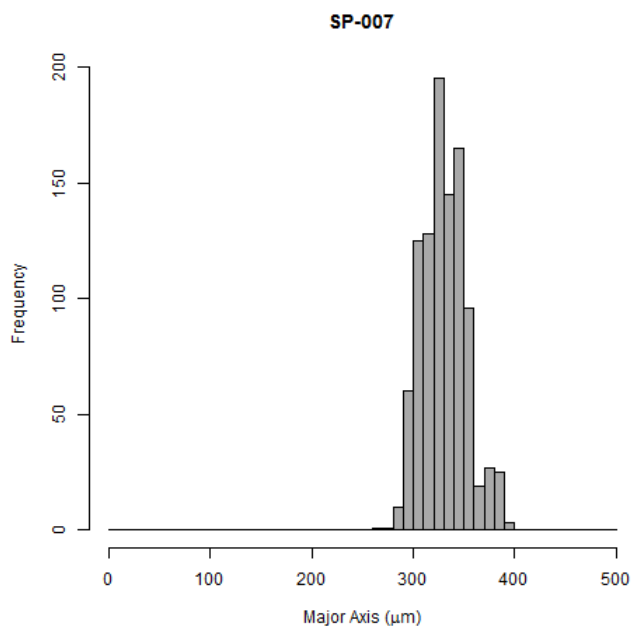


Figure 3.7 Histogram for sample SP-007

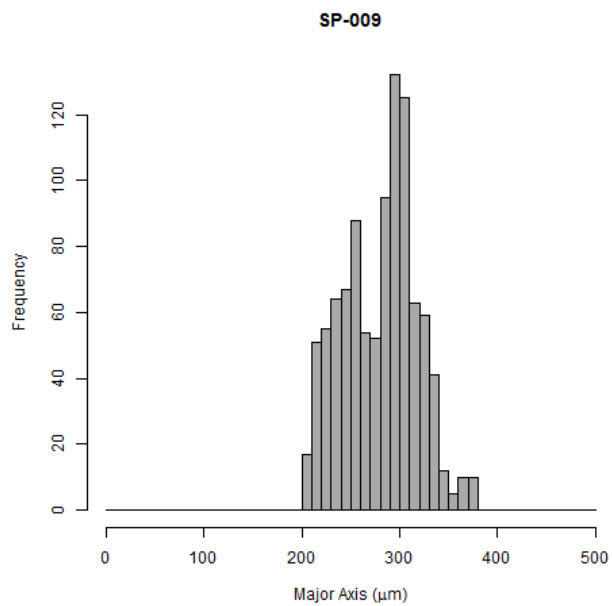


Figure 3.8 Histogram for sample SP-009

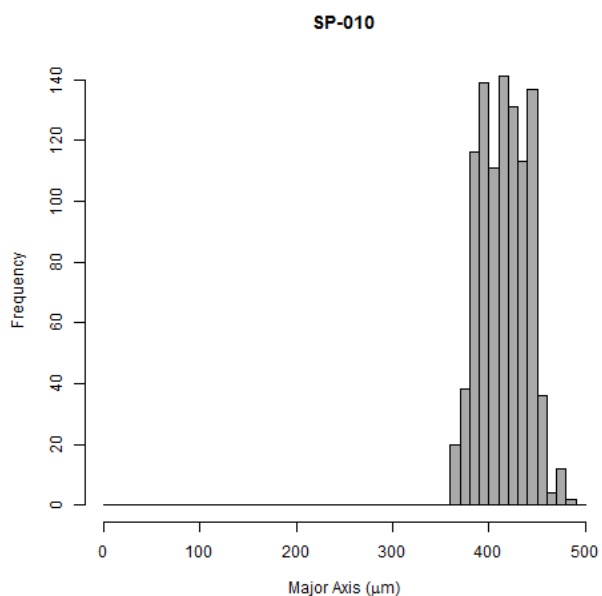


Figure 3.9 Histogram for sample SP-010



Figure 3.10 Box-and-whisker plot for all nine samples

Table 3.1 Variance values for each of the smokeless powder samples

| Sample | Variance (μm^2) |
|--------|------------------------------|
| SP-001 | 1552 |
| SP-002 | 882 |
| SP-003 | 762 |
| SP-004 | 1894 |
| SP-005 | 744 |
| SP-006 | 1515 |
| SP-007 | 474 |
| SP-009 | 1429 |
| SP-010 | 589 |

Table 3.2 Sample SP-001 descriptive statistics

| <i>SP-001</i> | |
|-------------------------|----------|
| Mean | 232 |
| Standard Error | 1.246 |
| Median | 231 |
| Mode | 225 |
| Standard Deviation | 39.393 |
| Sample Variance | 1552 |
| Kurtosis | 1.465 |
| Skewness | -0.675 |
| Range | 219 |
| Minimum | 92 |
| Maximum | 311 |
| Sum | 232208.6 |
| Count | 1000 |
| Confidence Level(95.0%) | 2.444 |

Table 3.3 Sample SP-002 descriptive statistics

| <i>SP-002</i> | |
|-------------------------|--------|
| Mean | 217 |
| Standard Error | 0.939 |
| Median | 220 |
| Mode | 223 |
| Standard Deviation | 29.699 |
| Sample Variance | 882 |
| Kurtosis | 0.666 |
| Skewness | -0.017 |
| Range | 162 |
| Minimum | 139 |
| Maximum | 301 |
| Sum | 217171 |
| Count | 1000 |
| Confidence Level(95.0%) | 1.843 |

Table 3.4 Sample SP-003 descriptive statistics

| <i>SP-003</i> | |
|-------------------------|----------|
| Mean | 354 |
| Standard Error | 0.873 |
| Median | 353 |
| Mode | 371 |
| Standard Deviation | 27.604 |
| Sample Variance | 762 |
| Kurtosis | -0.973 |
| Skewness | -0.041 |
| Range | 117 |
| Minimum | 295 |
| Maximum | 412 |
| Sum | 354070.1 |
| Count | 1000 |
| Confidence Level(95.0%) | 1.713 |

Table 3.5 Sample SP-004 descriptive statistics

| <i>SP-004</i> | |
|-------------------------|--------|
| Mean | 235 |
| Standard Error | 1.376 |
| Median | 226 |
| Mode | 217 |
| Standard Deviation | 43.525 |
| Sample Variance | 1894 |
| Kurtosis | 10.290 |
| Skewness | 2.576 |
| Range | 313 |
| Minimum | 160 |
| Maximum | 474 |
| Sum | 234568 |
| Count | 1000 |
| Confidence Level(95.0%) | 2.701 |

Table 3.6 Sample SP-005 descriptive statistics

| <i>SP-005</i> | |
|-------------------------|----------|
| Mean | 220 |
| Standard Error | 0.863 |
| Median | 219 |
| Mode | 249 |
| Standard Deviation | 27.275 |
| Sample Variance | 744 |
| Kurtosis | -0.047 |
| Skewness | 0.209 |
| Range | 140 |
| Minimum | 163 |
| Maximum | 304 |
| Sum | 219630.1 |
| Count | 1000 |
| Confidence Level(95.0%) | 1.693 |

Table 3.7 Sample SP-006 descriptive statistics

| <i>SP-006</i> | |
|-------------------------|----------|
| Mean | 310 |
| Standard Error | 1.231 |
| Median | 311 |
| Mode | 327 |
| Standard Deviation | 38.917 |
| Sample Variance | 1515 |
| Kurtosis | 0.414 |
| Skewness | 0.045 |
| Range | 226 |
| Minimum | 192 |
| Maximum | 419 |
| Sum | 310056.4 |
| Count | 1000 |
| Confidence Level(95.0%) | 2.415 |

Table 3.8 Sample SP-007 descriptive statistics

| <i>SP-007</i> | |
|-------------------------|----------|
| Mean | 331 |
| Standard Error | 0.689 |
| Median | 329 |
| Mode | 345 |
| Standard Deviation | 21.777 |
| Sample Variance | 474 |
| Kurtosis | -0.132 |
| Skewness | 0.325 |
| Range | 127 |
| Minimum | 265 |
| Maximum | 392 |
| Sum | 330507.5 |
| Count | 1000 |
| Confidence Level(95.0%) | 1.351 |

Table 3.9 Sample SP-009 descriptive statistics

| <i>SP-009</i> | |
|-------------------------|----------|
| Mean | 280 |
| Standard Error | 1.195 |
| Median | 285 |
| Mode | 307 |
| Standard Deviation | 37.801 |
| Sample Variance | 1429 |
| Kurtosis | -0.678 |
| Skewness | -0.022 |
| Range | 171 |
| Minimum | 204 |
| Maximum | 375 |
| Sum | 279524.3 |
| Count | 1000 |
| Confidence Level(95.0%) | 2.346 |

Table 3.10 Sample SP-010 descriptive statistics

| <i>SP-010</i> | |
|-------------------------|----------|
| Mean | 415 |
| Standard Error | 0.768 |
| Median | 416 |
| Mode | 446 |
| Standard Deviation | 24.276 |
| Sample Variance | 589 |
| Kurtosis | -0.715 |
| Skewness | 0.087 |
| Range | 120 |
| Minimum | 363 |
| Maximum | 483 |
| Sum | 415283.3 |
| Count | 1000 |
| Confidence Level(95.0%) | 1.506 |

Table 3.11 t-test values for samples SP-001 and SP-002

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-001</i> | <i>SP-002</i> |
| Mean | 232.2085508 | 217.1710224 |
| Variance | 1551.77958 | 882.0012744 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1857 | |
| t Stat | 9.639083122 | |
| P(T<=t) one-tail | 8.62576E-22 | |
| t Critical one-tail | 1.645674593 | |
| P(T<=t) two-tail | 1.72515E-21 | |
| t Critical two-tail | 1.961242279 | |

Table 3.12 t-test values for samples SP-001 and SP-003

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-001</i> | <i>SP-003</i> |
| Mean | 232.2085508 | 354.0701 |
| Variance | 1551.77958 | 761.963 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1789 | |
| t Stat | -80.11414149 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645705814 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.961290899 | |

Table 3.13 t-test values for samples SP-001 and SP-004

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-001</i> | <i>SP-004</i> |
| Mean | 232.2085508 | 234.5680471 |
| Variance | 1551.77958 | 1894.385934 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1978 | |
| t Stat | -1.27101664 | |
| P(T<=t) one-tail | 0.101936091 | |
| t Critical one-tail | 1.645624349 | |
| P(T<=t) two-tail | 0.203872182 | |
| t Critical two-tail | 1.961164035 | |

Table 3.14 t-test values for samples SP-001 and SP-005

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-001</i> | <i>SP-005</i> |
| Mean | 232.2085508 | 219.6301 |
| Variance | 1551.77958 | 743.9405 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1778 | |
| t Stat | 8.301734749 | |
| P(T<=t) one-tail | 1.00252E-16 | |
| t Critical one-tail | 1.645711089 | |
| P(T<=t) two-tail | 2.00504E-16 | |
| t Critical two-tail | 1.961299114 | |

Table 3.15 t-test values for samples SP-001 and SP-006

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-001</i> | <i>SP-006</i> |
| Mean | 232.2085508 | 310.0563545 |
| Variance | 1551.77958 | 1514.501369 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1998 | |
| t Stat | -44.4570245 | |
| P(T<=t) one-tail | 5.2683E-301 | |
| t Critical one-tail | 1.64561663 | |
| P(T<=t) two-tail | 1.0537E-300 | |
| t Critical two-tail | 1.961152015 | |

Table 3.16 t-test values for samples SP-001 and SP-007

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-001</i> | <i>SP-007</i> |
| Mean | 232.2085508 | 330.5075 |
| Variance | 1551.77958 | 474.2384 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1557 | |
| t Stat | -69.06008134 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.64583287 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.961488766 | |

Table 3.17 t-test values for samples SP-001 and SP-009

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-001</i> | <i>SP-009</i> |
| Mean | 232.2085508 | 279.524264 |
| Variance | 1551.77958 | 1428.940853 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1995 | |
| t Stat | -27.4059441 | |
| P(T<=t) one-tail | 6.4202E-141 | |
| t Critical one-tail | 1.645617778 | |
| P(T<=t) two-tail | 1.284E-140 | |
| t Critical two-tail | 1.961153802 | |

Table 3.18 t-test values for samples SP-001 and SP-010

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-001</i> | <i>SP-010</i> |
| Mean | 232.2085508 | 415.2833 |
| Variance | 1551.77958 | 589.3464 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1662 | |
| t Stat | -125.1144175 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.64577097 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.961392366 | |

Table 3.19 t-test values for samples SP-002 and SP-003

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-002</i> | <i>SP-003</i> |
| Mean | 217.171 | 354.0701 |
| Variance | 882.0013 | 761.963 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1987 | |
| t Stat | -106.771 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645621 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.961159 | |

Table 3.20 t-test values for samples SP-002 and SP-004

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-002</i> | <i>SP-004</i> |
| Mean | 217.171 | 234.568 |
| Variance | 882.0013 | 1894.386 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1764 | |
| t Stat | -10.4408 | |
| P(T<=t) one-tail | 4.19E-25 | |
| t Critical one-tail | 1.645718 | |
| P(T<=t) two-tail | 8.38E-25 | |
| t Critical two-tail | 1.96131 | |

Table 3.21 t-test values for samples SP-002 and SP-005

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-002</i> | <i>SP-005</i> |
| Mean | 217.171 | 219.6301 |
| Variance | 882.0013 | 743.9405 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1984 | |
| t Stat | -1.92847 | |
| P(T<=t) one-tail | 0.026969 | |
| t Critical one-tail | 1.645622 | |
| P(T<=t) two-tail | 0.053939 | |
| t Critical two-tail | 1.96116 | |

Table 3.22 t-test values for samples SP-002 and SP-006

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-002</i> | <i>SP-006</i> |
| Mean | 217.171 | 310.0564 |
| Variance | 882.0013 | 1514.501 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1868 | |
| t Stat | -60.001 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.64567 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.961235 | |

Table 3.23 t-test values for samples SP-002 and SP-007

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-002</i> | <i>SP-007</i> |
| Mean | 217.171 | 330.5075 |
| Variance | 882.0013 | 474.2384 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1832 | |
| t Stat | -97.3198 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645686 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.96126 | |

Table 3.24 t-test values for samples SP-002 and SP-009

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-002</i> | <i>SP-009</i> |
| Mean | 217.171 | 279.5243 |
| Variance | 882.0013 | 1428.941 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1892 | |
| t Stat | -41.0171 | |
| P(T<=t) one-tail | 5.8E-264 | |
| t Critical one-tail | 1.645659 | |
| P(T<=t) two-tail | 1.2E-263 | |
| t Critical two-tail | 1.961219 | |

Table 3.25 t-test values for samples SP-002 and SP-010

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-002</i> | <i>SP-010</i> |
| Mean | 217.171 | 415.2833 |
| Variance | 882.0013 | 589.3464 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1922 | |
| t Stat | -163.325 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645647 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.961199 | |

Table 3.26 t-test values for samples SP-003 and SP-004

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-003</i> | <i>SP-004</i> |
| Mean | 354.0701 | 234.568 |
| Variance | 761.963 | 1894.386 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1691 | |
| t Stat | 73.32175 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645755 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.961368 | |

Table 3.27 t-test values for samples SP-003 and SP-005

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-003</i> | <i>SP-005</i> |
| Mean | 354.0701 | 219.6301 |
| Variance | 761.963 | 743.9405 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1998 | |
| t Stat | 109.5545 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645617 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.961152 | |

Table 3.28 t-test values for samples SP-003 and SP-006

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-003</i> | <i>SP-006</i> |
| Mean | 354.0701 | 310.0564 |
| Variance | 761.963 | 1514.501 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1801 | |
| t Stat | 29.17144 | |
| P(T<=t) one-tail | 7.7E-154 | |
| t Critical one-tail | 1.6457 | |
| P(T<=t) two-tail | 1.5E-153 | |
| t Critical two-tail | 1.961282 | |

Table 3.29 t-test values for samples SP-003 and SP-007

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-003</i> | <i>SP-007</i> |
| Mean | 354.0701 | 330.5075 |
| Variance | 761.963 | 474.2384 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1895 | |
| t Stat | 21.19236 | |
| P(T<=t) one-tail | 6.3E-90 | |
| t Critical one-tail | 1.645658 | |
| P(T<=t) two-tail | 1.26E-89 | |
| t Critical two-tail | 1.961217 | |

Table 3.30 t-test values for samples SP-003 and SP-009

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-003</i> | <i>SP-009</i> |
| Mean | 354.0701 | 279.5243 |
| Variance | 761.963 | 1428.941 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1829 | |
| t Stat | 50.36302 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645687 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.961262 | |

Table 3.31 t-test values for samples SP-003 and SP-010

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-003</i> | <i>SP-010</i> |
| Mean | 354.0701 | 415.2833 |
| Variance | 761.963 | 589.3464 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1966 | |
| t Stat | -52.6584 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645629 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.961171 | |

Table 3.32 t-test values for samples SP-004 and SP-005

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-004</i> | <i>SP-005</i> |
| Mean | 234.568 | 219.6301 |
| Variance | 1894.386 | 743.9405 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1679 | |
| t Stat | 9.196607 | |
| P(T<=t) one-tail | 5.31E-20 | |
| t Critical one-tail | 1.645762 | |
| P(T<=t) two-tail | 1.06E-19 | |
| t Critical two-tail | 1.961378 | |

Table 3.33 t-test values for samples SP-004 and SP-006

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-004</i> | <i>SP-006</i> |
| Mean | 234.568 | 310.0564 |
| Variance | 1894.386 | 1514.501 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1973 | |
| t Stat | -40.8859 | |
| P(T<=t) one-tail | 1.6E-265 | |
| t Critical one-tail | 1.645626 | |
| P(T<=t) two-tail | 3.1E-265 | |
| t Critical two-tail | 1.961167 | |

Table 3.34 t-test values for samples SP-004 and SP-007

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-004</i> | <i>SP-007</i> |
| Mean | 234.568 | 330.5075 |
| Variance | 1894.386 | 474.2384 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1470 | |
| t Stat | -62.3374 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645891 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.961579 | |

Table 3.35 t-test values for samples SP-004 and SP-009

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-004</i> | <i>SP-009</i> |
| Mean | 234.568 | 279.5243 |
| Variance | 1894.386 | 1428.941 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1960 | |
| t Stat | -24.6606 | |
| P(T<=t) one-tail | 1.8E-117 | |
| t Critical one-tail | 1.645631 | |
| P(T<=t) two-tail | 3.6E-117 | |
| t Critical two-tail | 1.961175 | |

Table 3.36 t-test values for samples SP-004 and SP-010

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-004</i> | <i>SP-010</i> |
| Mean | 234.568 | 415.2833 |
| Variance | 1894.386 | 589.3464 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1566 | |
| t Stat | -114.668 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645827 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.96148 | |

Table 3.37 t-test values for samples SP-005 and SP-006

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-005</i> | <i>SP-006</i> |
| Mean | 219.6301 | 310.0564 |
| Variance | 743.9405 | 1514.501 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1790 | |
| t Stat | -60.1714 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645705 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.96129 | |

Table 3.38 t-test values for samples SP-005 and SP-007

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-005</i> | <i>SP-007</i> |
| Mean | 219.6301 | 330.5075 |
| Variance | 743.9405 | 474.2384 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1905 | |
| t Stat | -100.459 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645654 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.96121 | |

Table 3.39 t-test values for samples SP-005 and SP-009

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-005</i> | <i>SP-009</i> |
| Mean | 219.6301 | 279.5243 |
| Variance | 743.9405 | 1428.941 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1817 | |
| t Stat | -40.6319 | |
| P(T<=t) one-tail | 1.3E-257 | |
| t Critical one-tail | 1.645693 | |
| P(T<=t) two-tail | 2.5E-257 | |
| t Critical two-tail | 1.96127 | |

Table 3.40 t-test values for samples SP-005 and SP-010

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-005</i> | <i>SP-010</i> |
| Mean | 219.6301 | 415.2833 |
| Variance | 743.9405 | 589.3464 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1971 | |
| t Stat | -169.444 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645627 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.961168 | |

Table 3.41 t-test values for samples SP-006 and SP-007

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-006</i> | <i>SP-007</i> |
| Mean | 310.0564 | 330.5075 |
| Variance | 1514.501 | 474.2384 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1569 | |
| t Stat | -14.502 | |
| P(T<=t) one-tail | 4.06E-45 | |
| t Critical one-tail | 1.645825 | |
| P(T<=t) two-tail | 8.13E-45 | |
| t Critical two-tail | 1.961477 | |

Table 3.42 t-test values for samples SP-006 and SP-009

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-006</i> | <i>SP-009</i> |
| Mean | 310.0564 | 279.5243 |
| Variance | 1514.501 | 1428.941 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1996 | |
| t Stat | 17.79626 | |
| P(T<=t) one-tail | 3.54E-66 | |
| t Critical one-tail | 1.645617 | |
| P(T<=t) two-tail | 7.08E-66 | |
| t Critical two-tail | 1.961153 | |

Table 3.43 t-test values for samples SP-006 and SP-010

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-006</i> | <i>SP-010</i> |
| Mean | 310.0564 | 415.2833 |
| Variance | 1514.501 | 589.3464 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1674 | |
| t Stat | -72.5471 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645764 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.961382 | |

Table 3.44 t-test values for samples SP-007 and SP-009

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-007</i> | <i>SP-009</i> |
| Mean | 330.5075 | 279.5243 |
| Variance | 474.2384 | 1428.941 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1596 | |
| t Stat | 36.9562 | |
| P(T<=t) one-tail | 7.8E-217 | |
| t Critical one-tail | 1.645809 | |
| P(T<=t) two-tail | 1.6E-216 | |
| t Critical two-tail | 1.961451 | |

Table 3.45 t-test values for samples SP-007 and SP-010

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-007</i> | <i>SP-010</i> |
| Mean | 330.5075 | 415.2833 |
| Variance | 474.2384 | 589.3464 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1975 | |
| t Stat | -82.2027 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645626 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.961166 | |

Table 3.46 t-test values for samples SP-009 and SP-010

| t-Test: Two-Sample Assuming Unequal Variances | | |
|---|---------------|---------------|
| | <i>SP-009</i> | <i>SP-010</i> |
| Mean | 279.5243 | 415.2833 |
| Variance | 1428.941 | 589.3464 |
| Observations | 1000 | 1000 |
| Hypothesized Mean Difference | 0 | |
| df | 1703 | |
| t Stat | -95.5603 | |
| P(T<=t) one-tail | 0 | |
| t Critical one-tail | 1.645749 | |
| P(T<=t) two-tail | 0 | |
| t Critical two-tail | 1.961358 | |

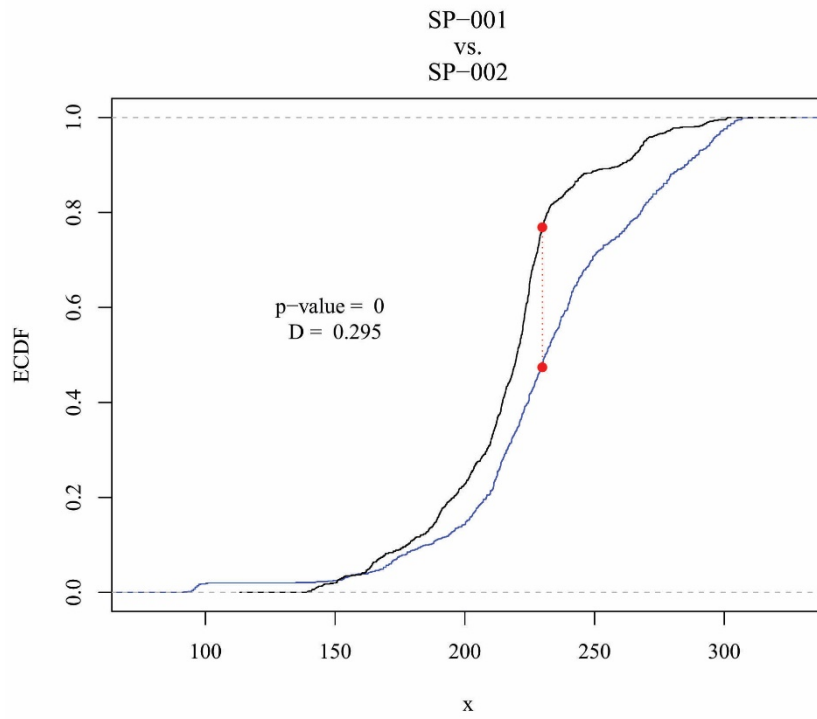


Figure 3.11 KS test for samples SP-001 and SP-002

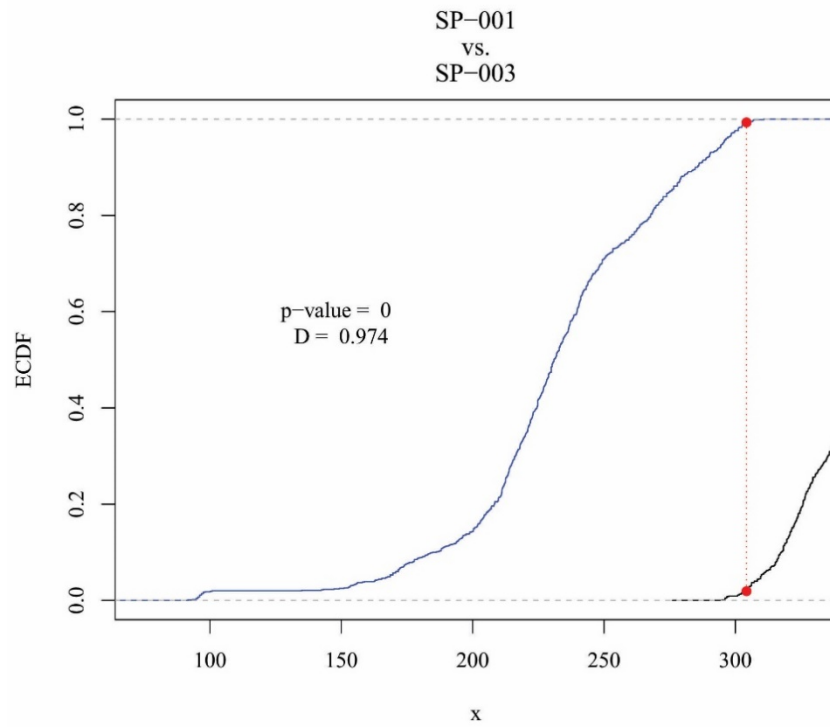


Figure 3.12 KS test for samples SP-001 and SP-003

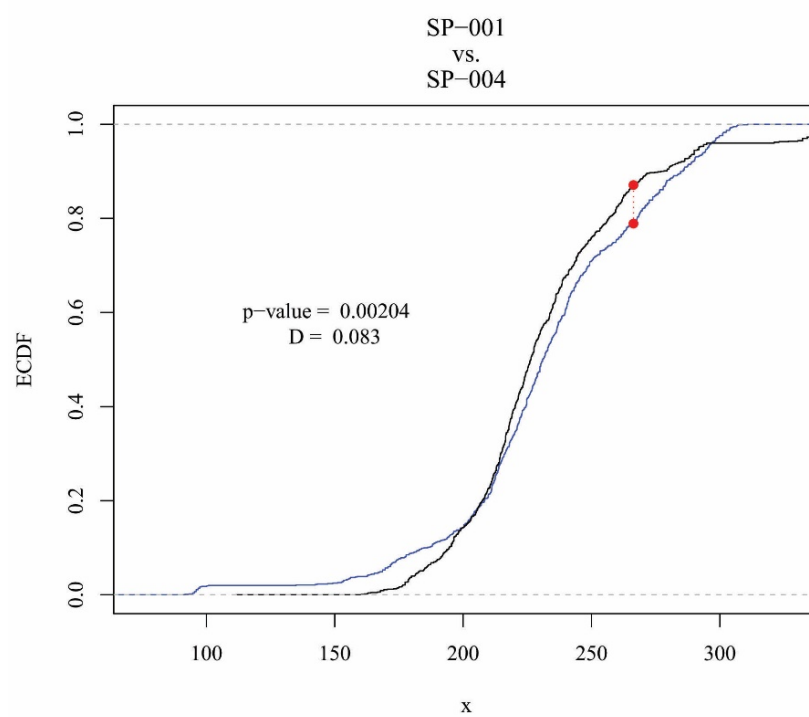


Figure 3.13 KS test for samples SP-001 and SP-004

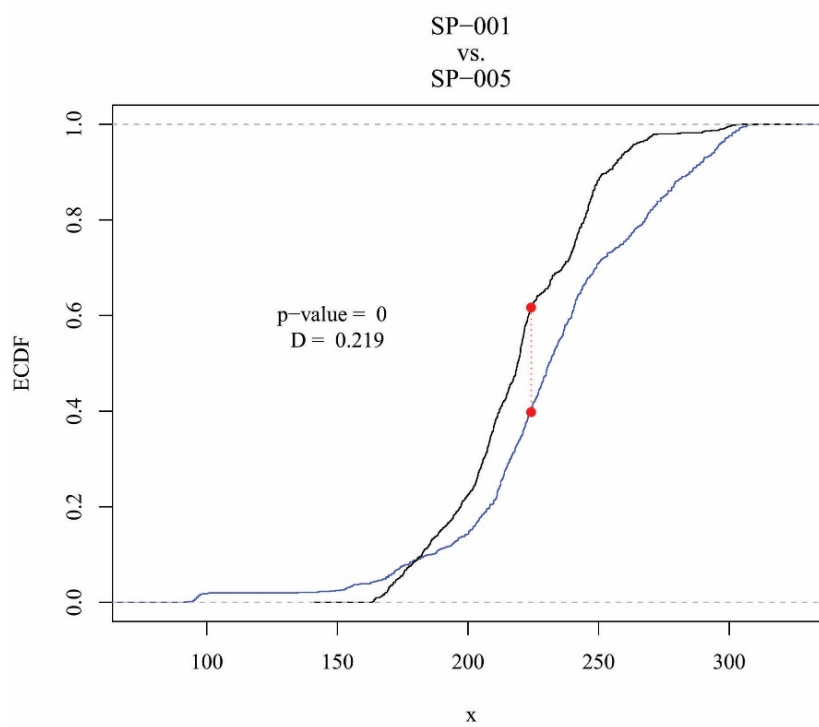


Figure 3.14 KS test for samples SP-001 and SP-005

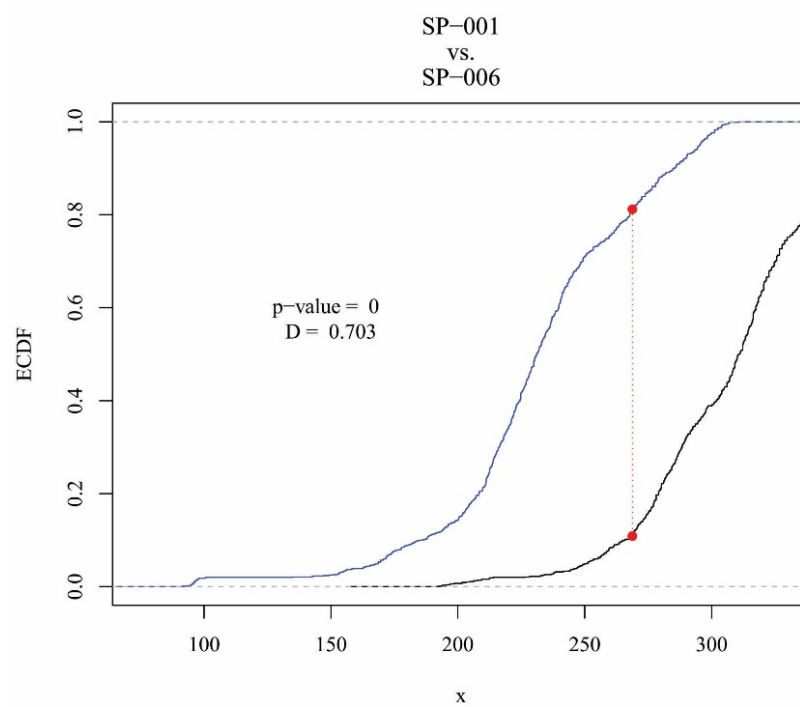


Figure 3.15 KS test for samples SP-001 and SP-006

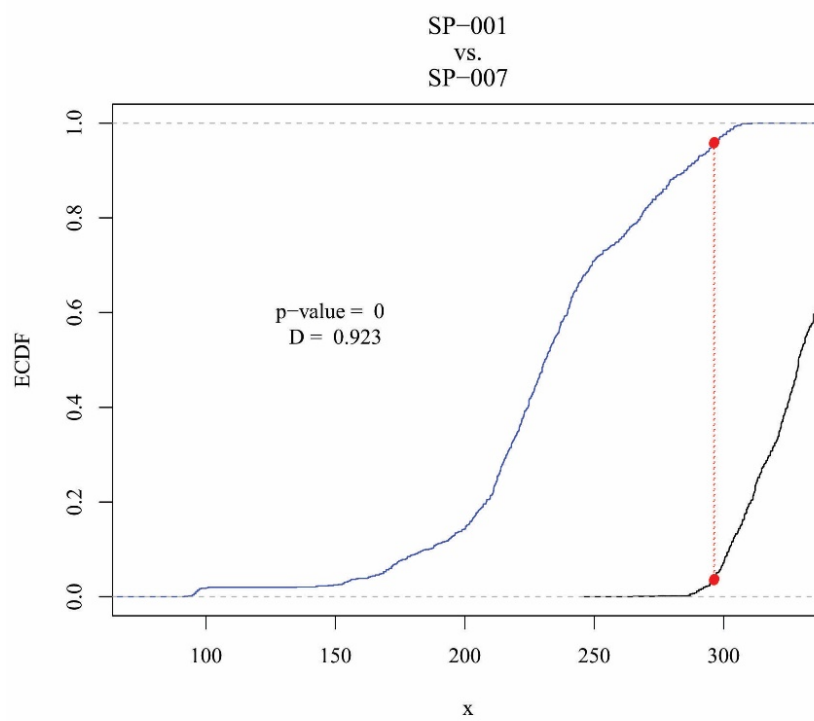


Figure 3.16 KS test for samples SP-001 and SP-007

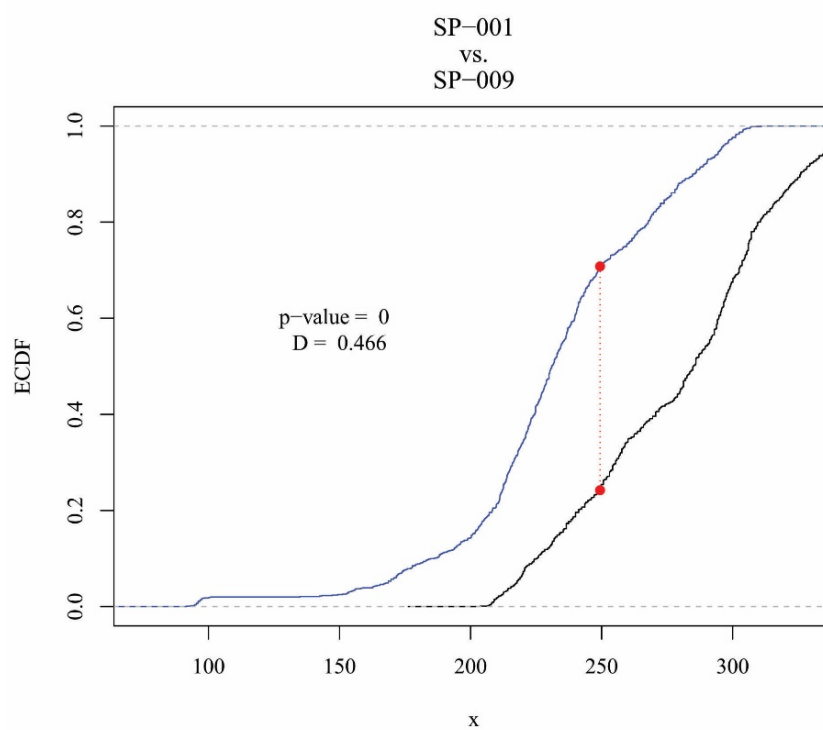


Figure 3.17 KS test for samples SP-001 and SP-009

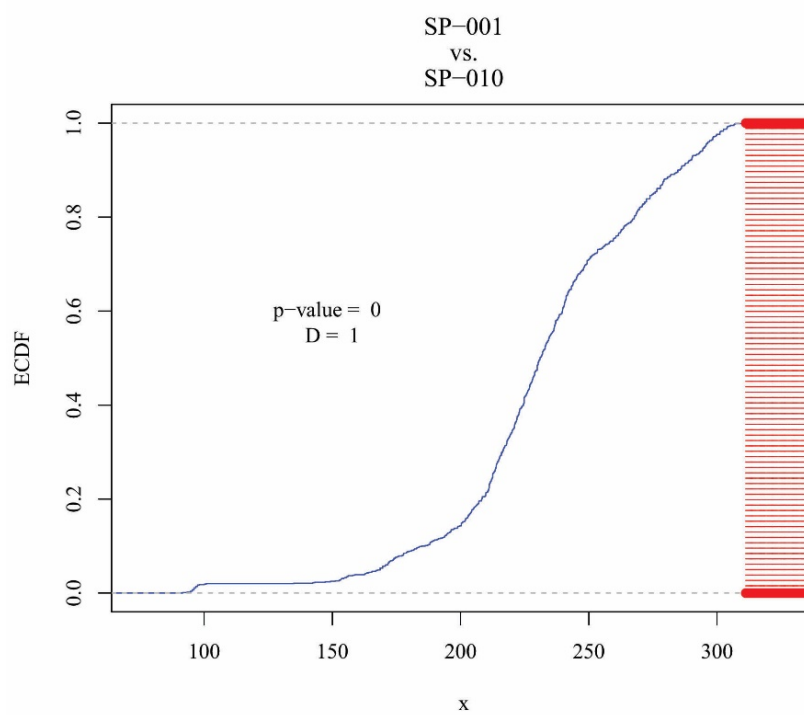


Figure 3.18 KS test for samples SP-001 and SP-010

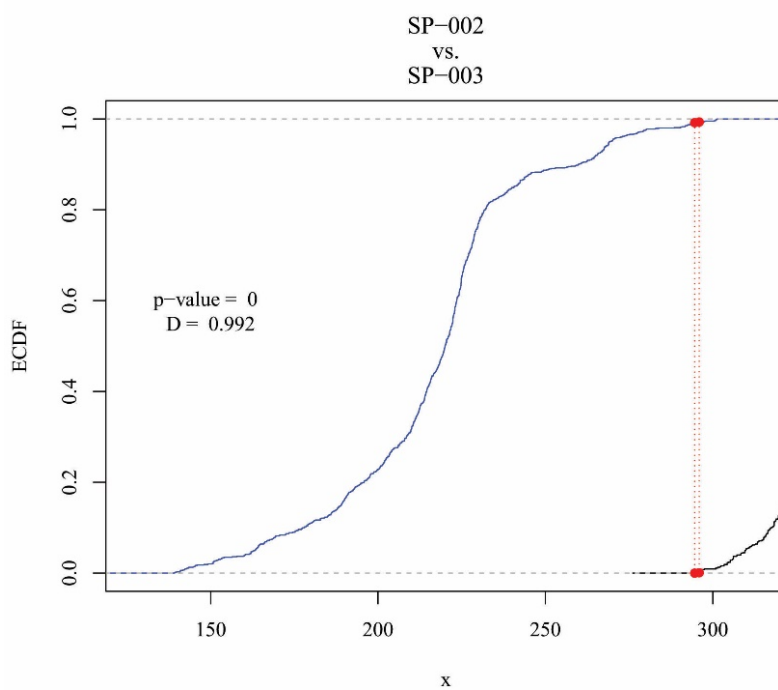


Figure 3.19 KS test for samples SP-002 and SP-003

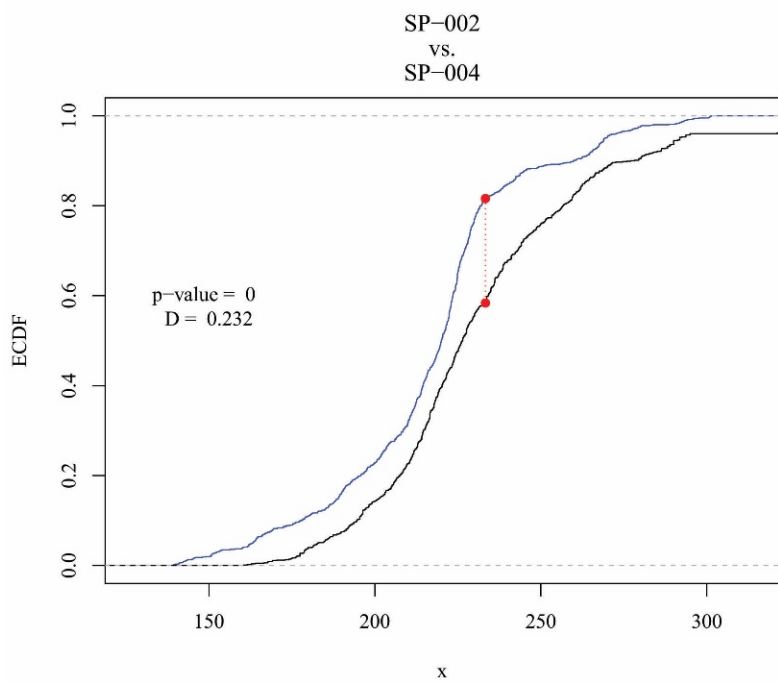


Figure 3.20 KS test for samples SP-002 and SP-004

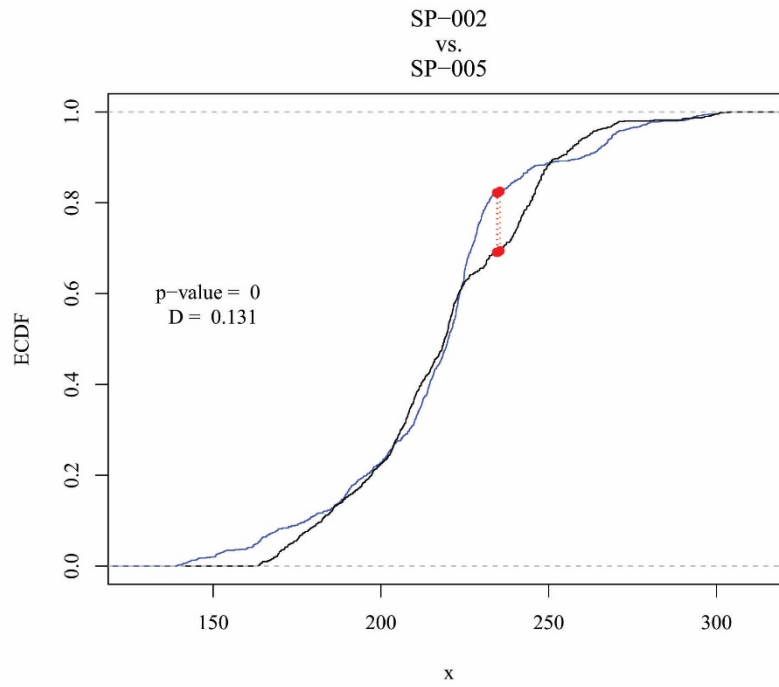


Figure 3.21 KS test for samples SP-002 and SP-005

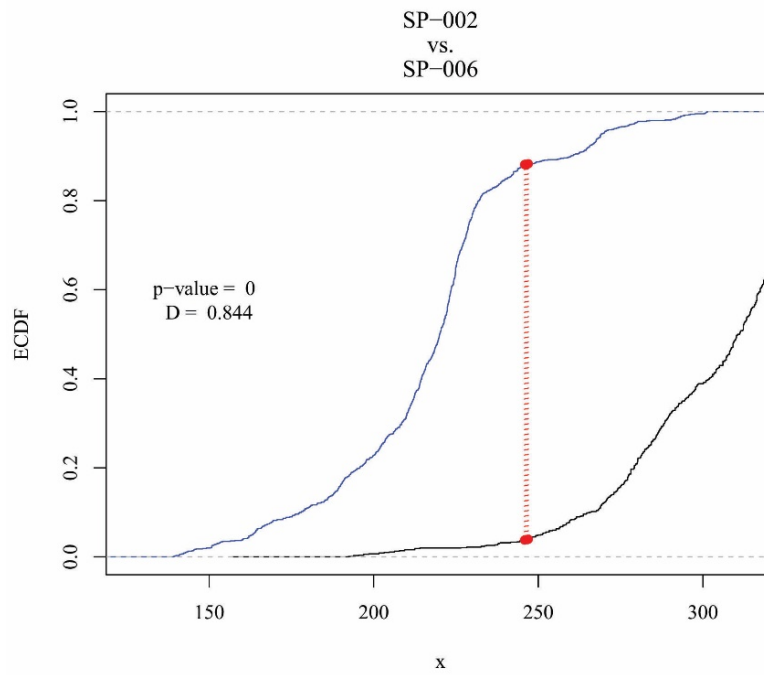


Figure 3.22 KS test for samples SP-002 and SP-006

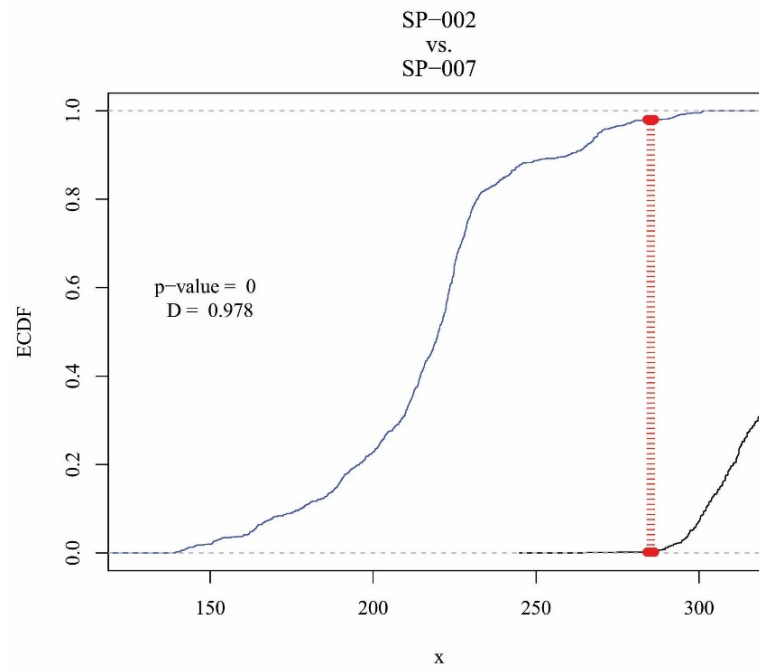


Figure 3.23 KS test for samples SP-002 and SP-007

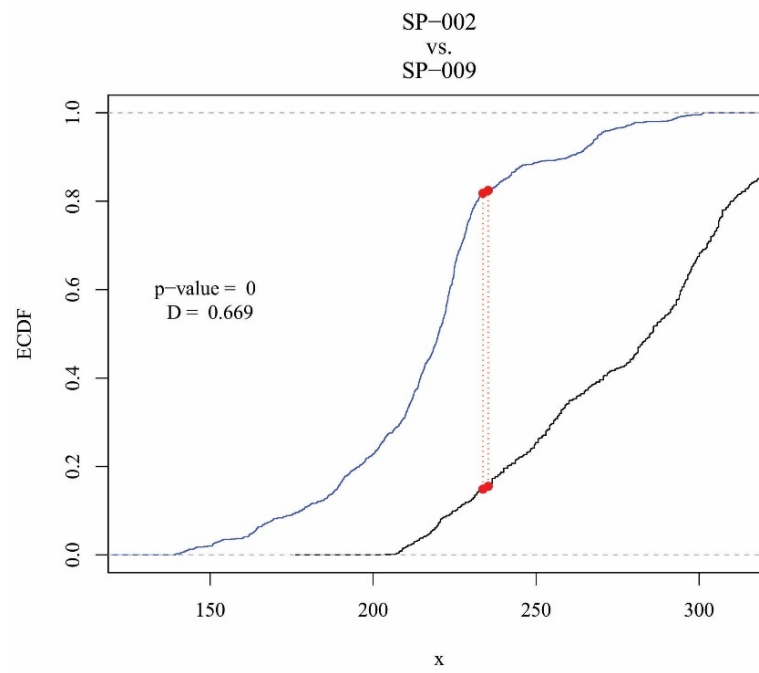


Figure 3.24 KS test for samples SP-002 and SP-009

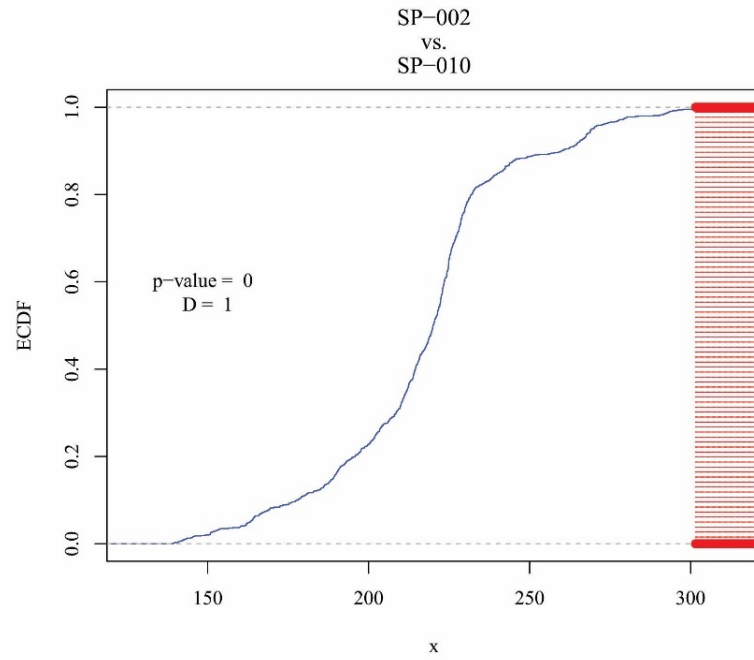


Figure 3.25 KS test for samples SP-002 and SP-010

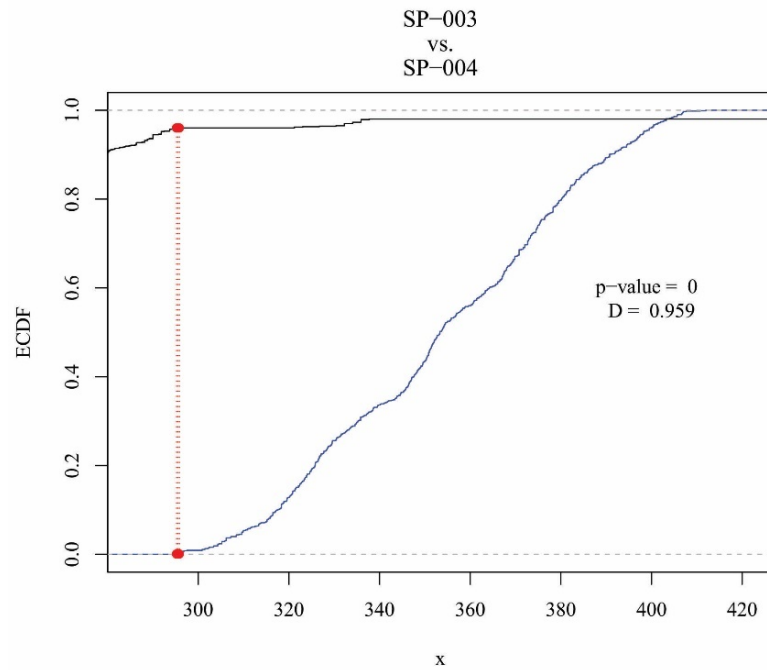


Figure 3.26 KS test for samples SP-003 and SP-004

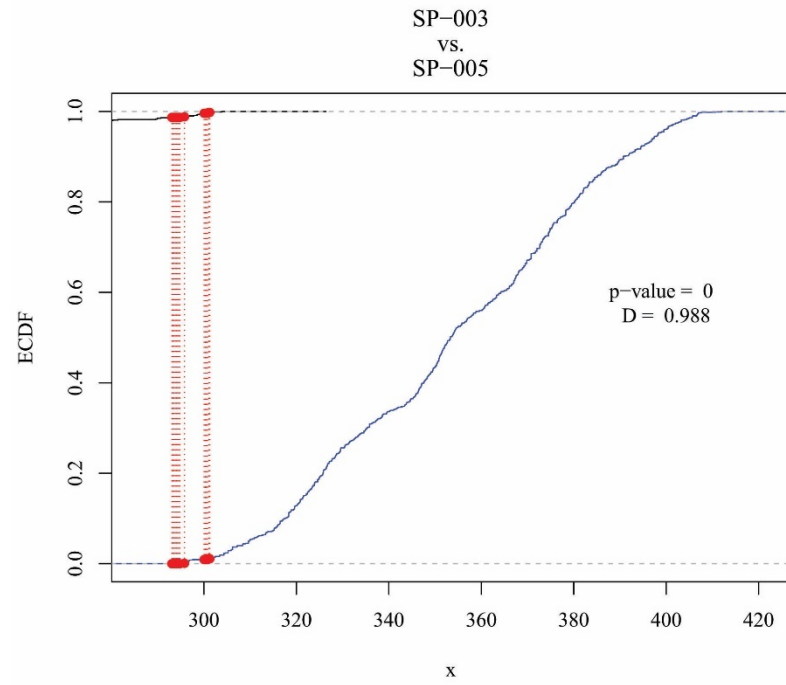


Figure 3.27 KS test for samples SP-003 and SP-005

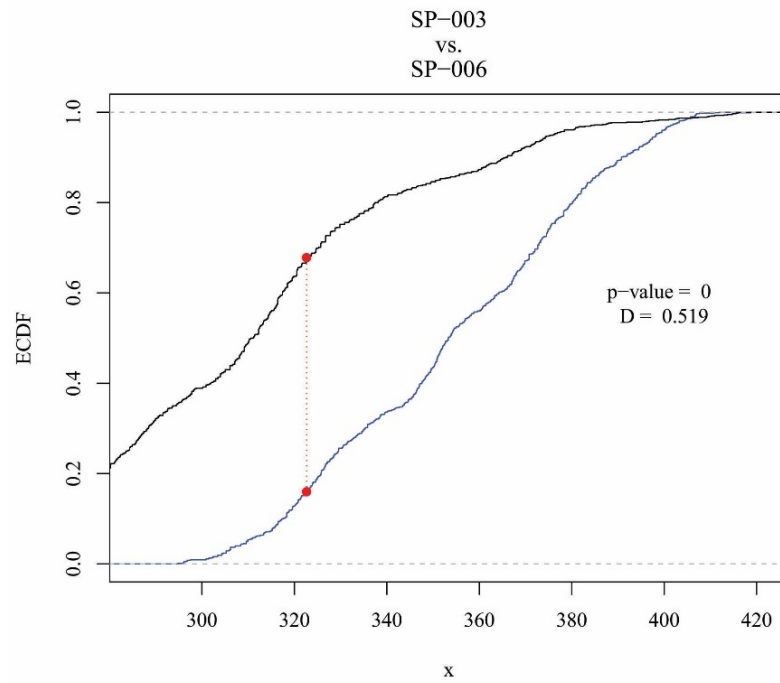


Figure 3.28 KS test for samples SP-003 and SP-006

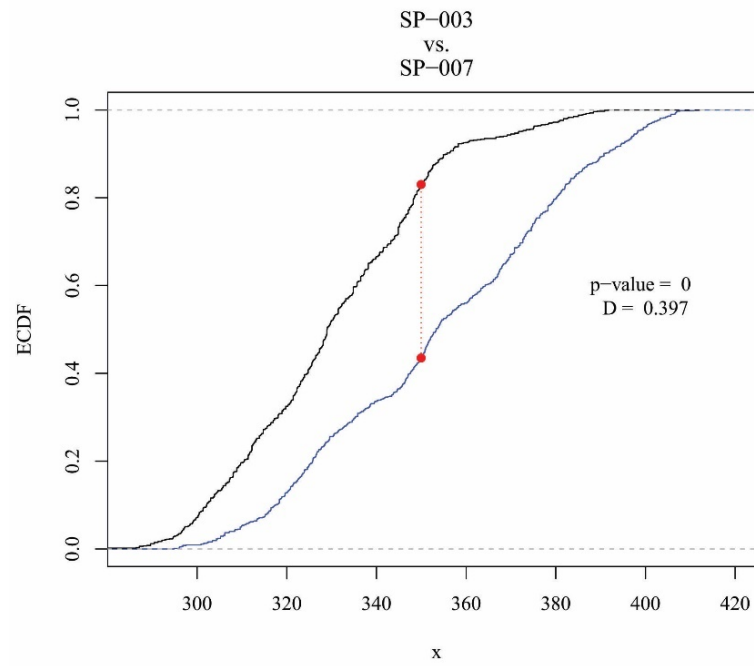


Figure 3.29 KS test for samples SP-003 and SP-007

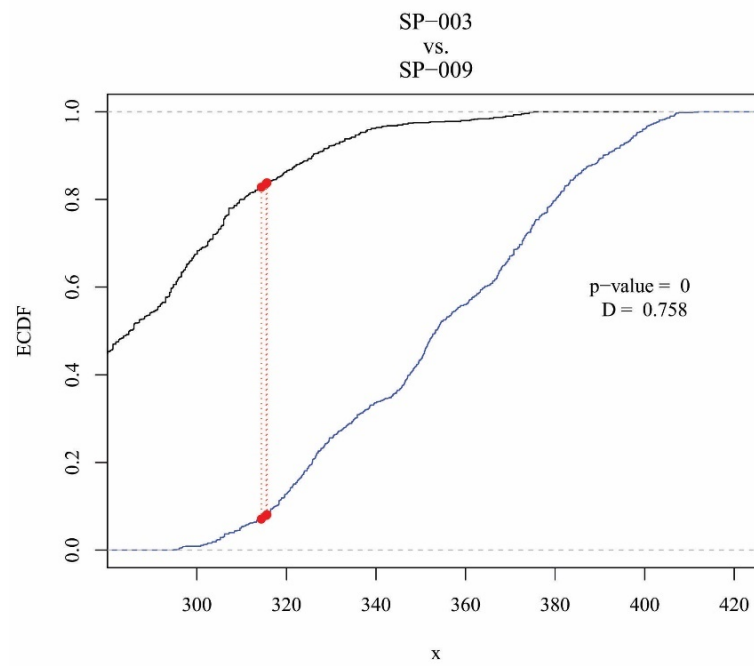


Figure 3.30 KS test for samples SP-003 and SP-009

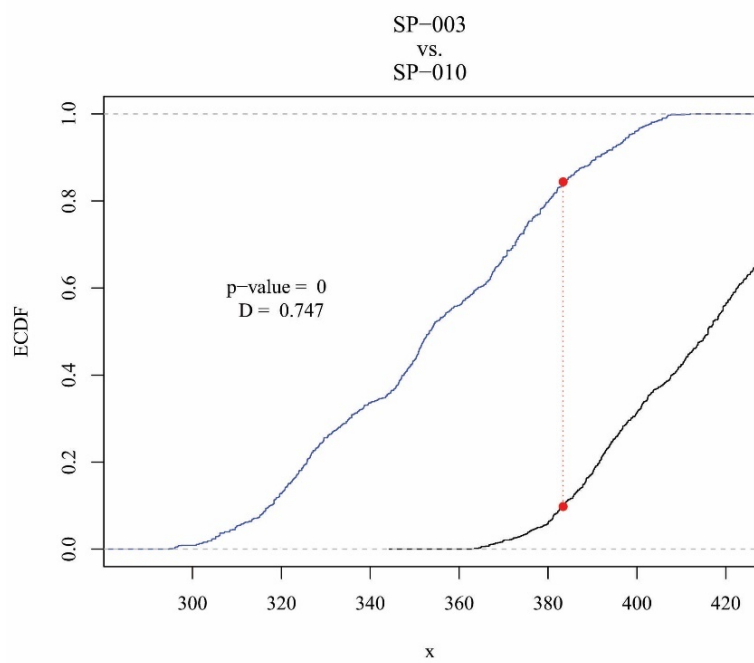


Figure 3.31 KS test for samples SP-003 and SP-010

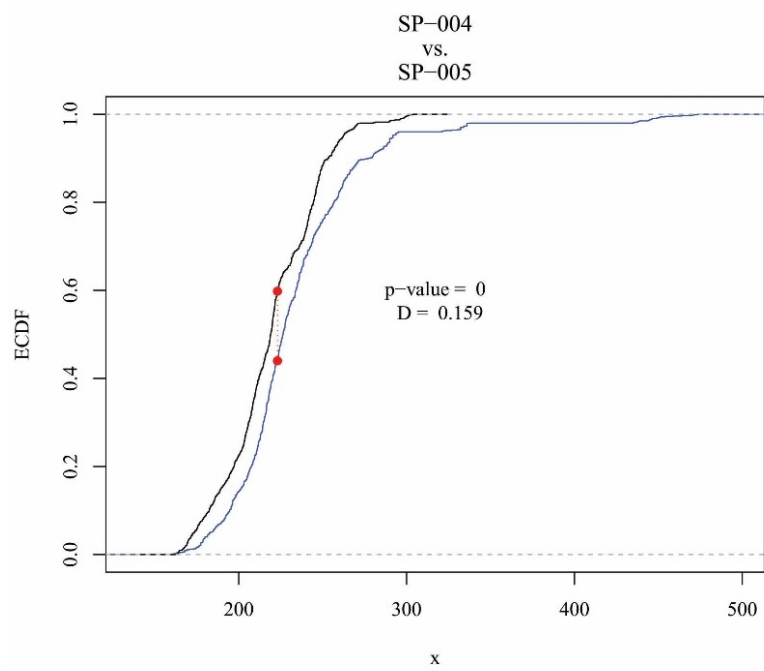


Figure 3.32 KS test for samples SP-004 and SP-005

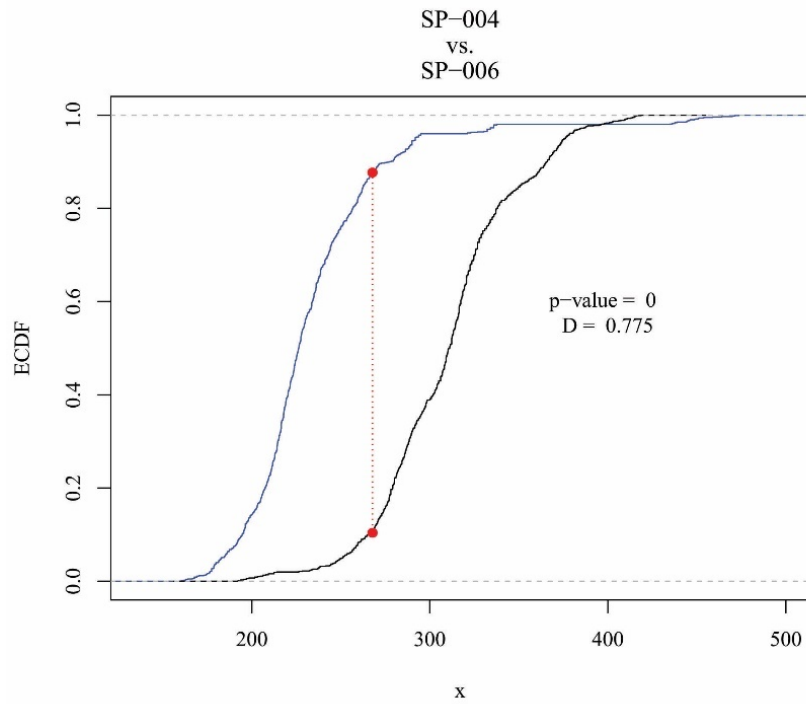


Figure 3.33 KS test for samples SP-004 and SP-006

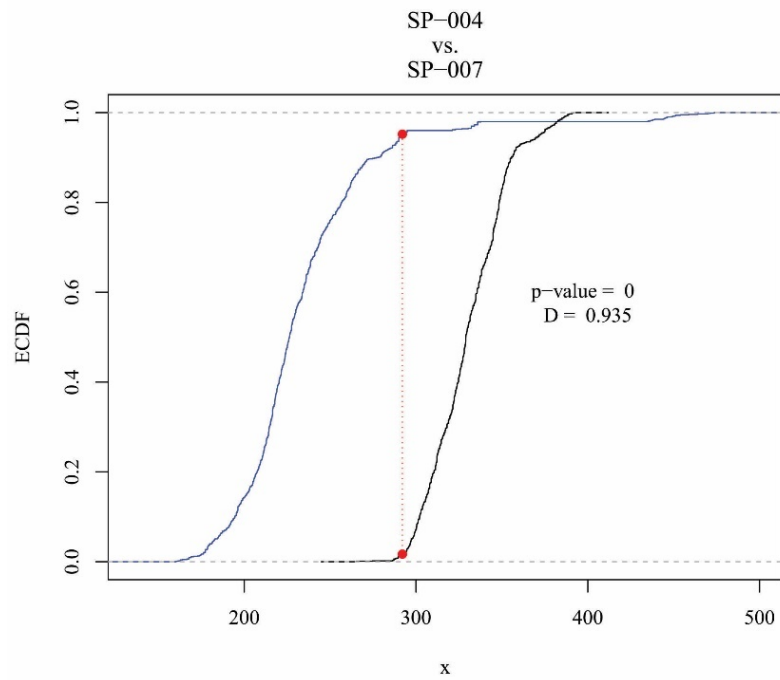


Figure 3.34 KS test for samples SP-004 and SP-007

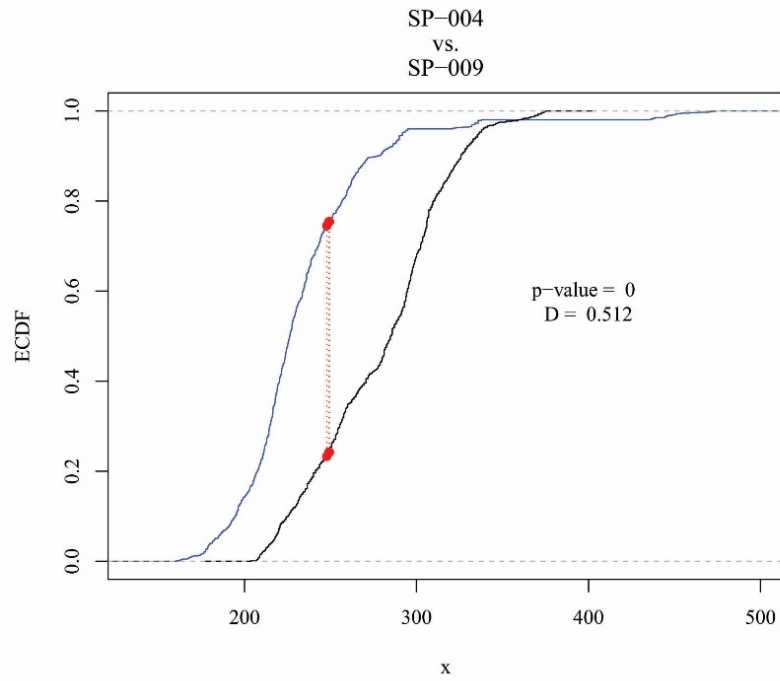


Figure 3.35 KS test for samples SP-004 and SP-009

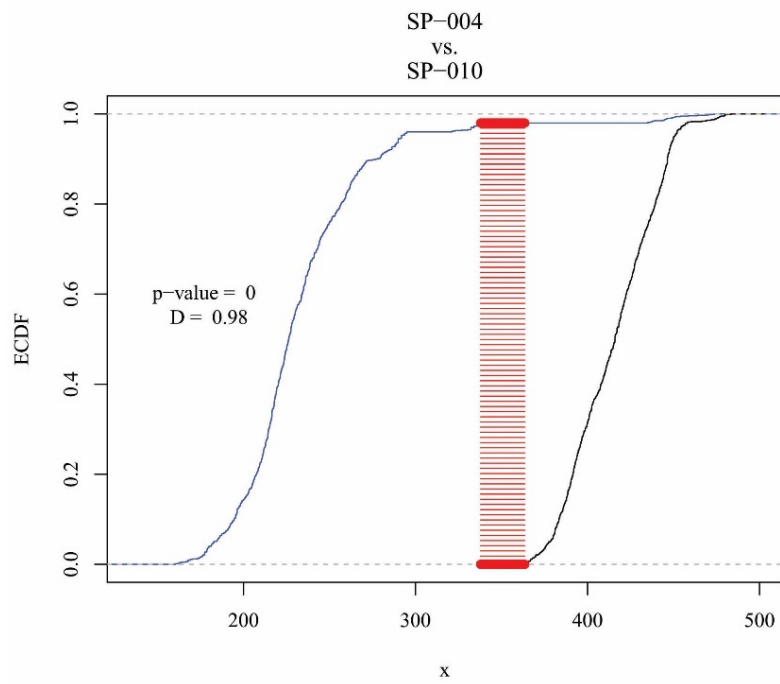


Figure 3.36 KS test for samples SP-004 and SP-010

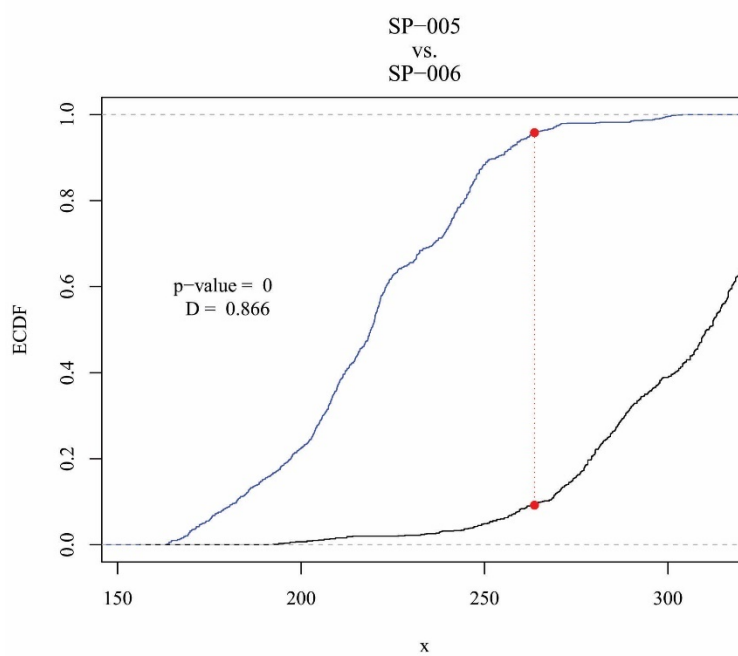


Figure 3.37 KS test for samples SP-005 and SP-006

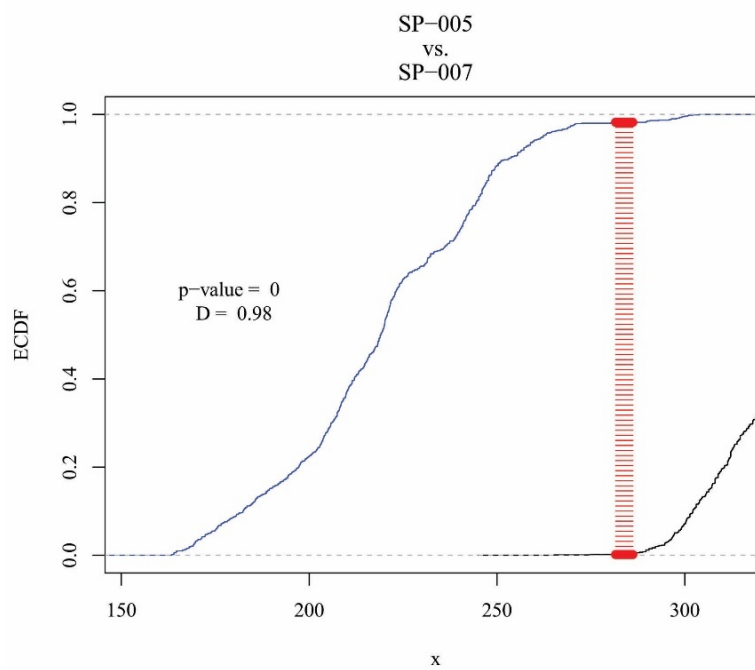


Figure 3.38 KS test for samples SP-005 and SP-007

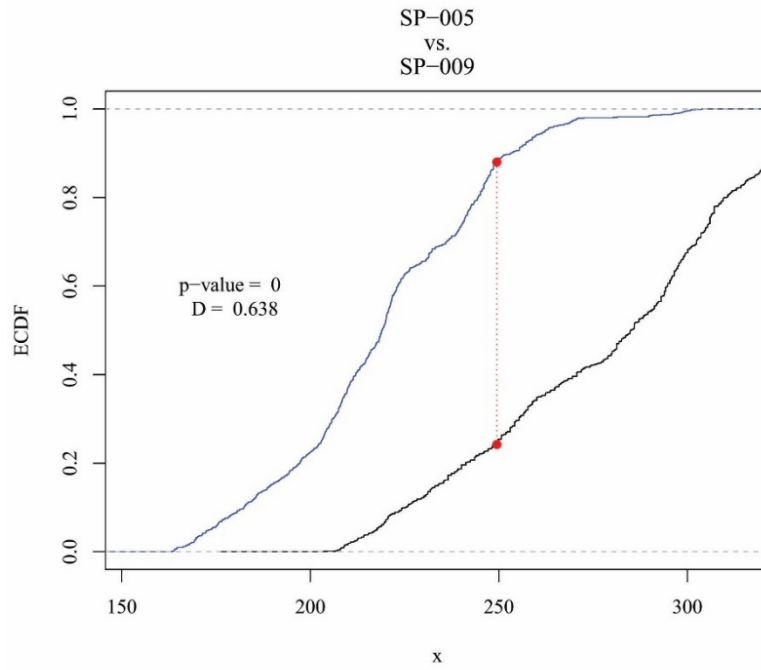


Figure 3.39 KS test for samples SP-005 and SP-009

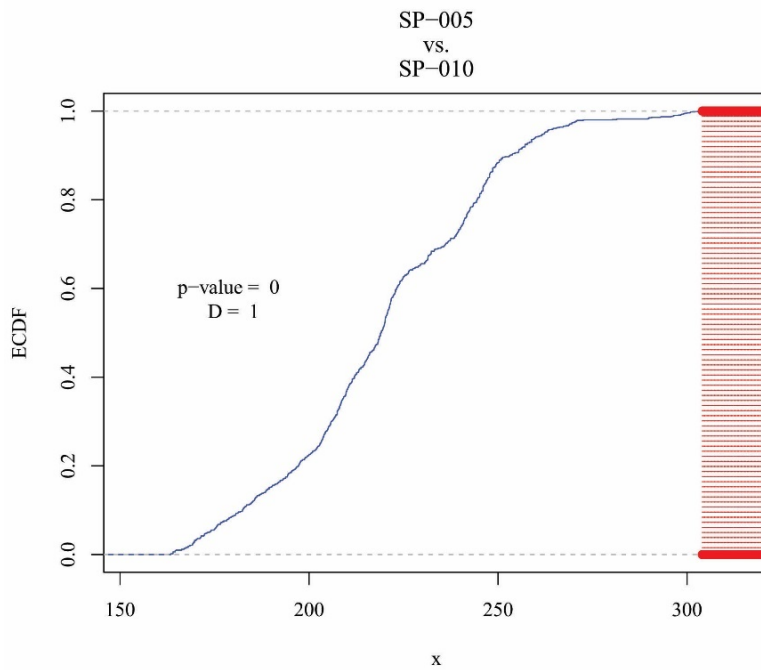


Figure 3.40 KS test for samples SP-005 and SP-010

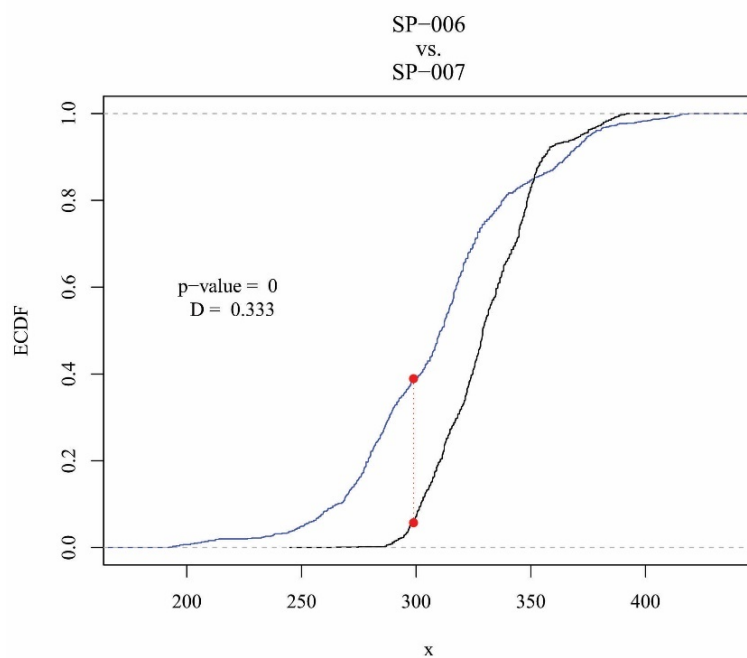


Figure 3.41 KS test for samples SP-006 and SP-007

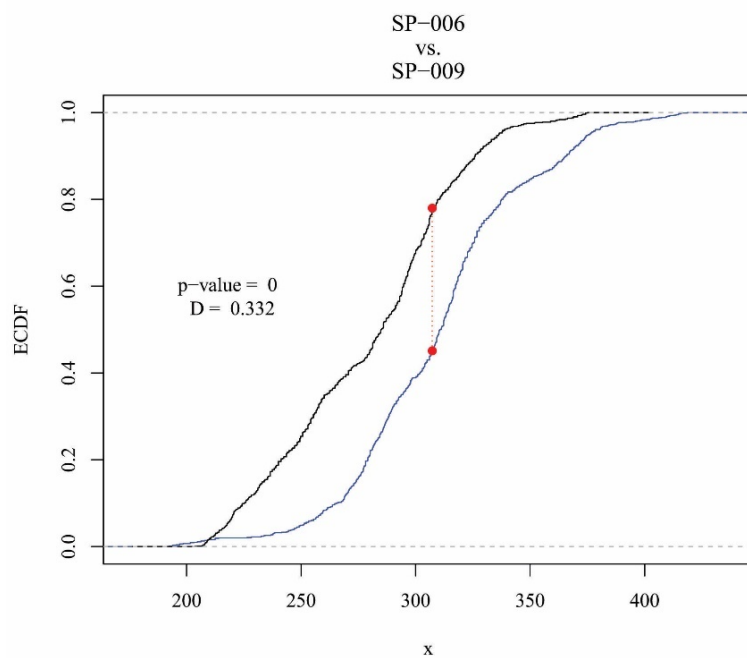


Figure 3.42 KS test for samples SP-006 and SP-009

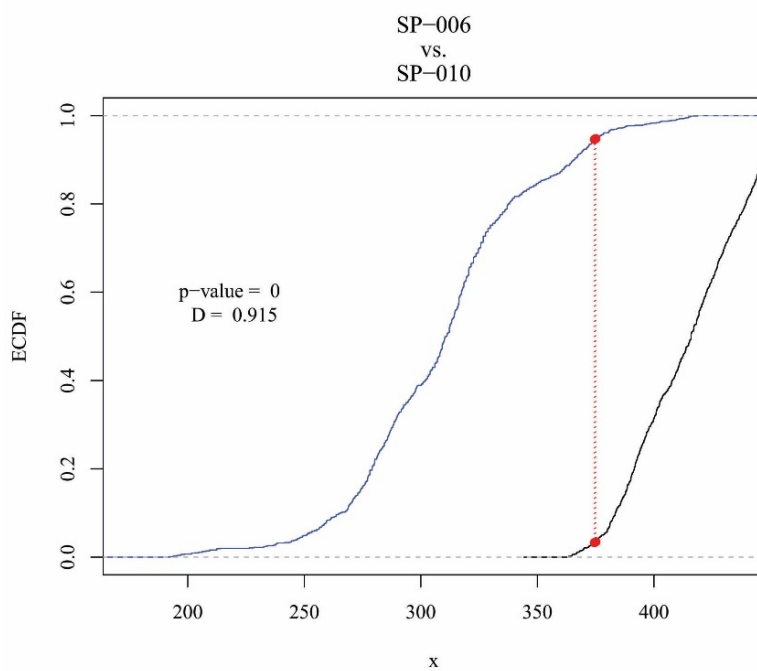


Figure 3.43 KS test for samples SP-006 and SP-010

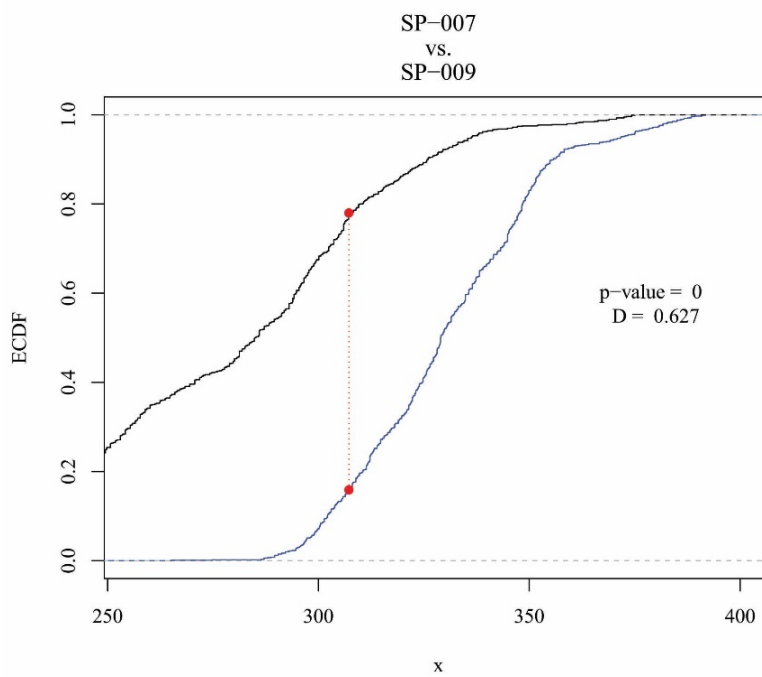


Figure 3.44 KS test for samples SP-007 and SP-009

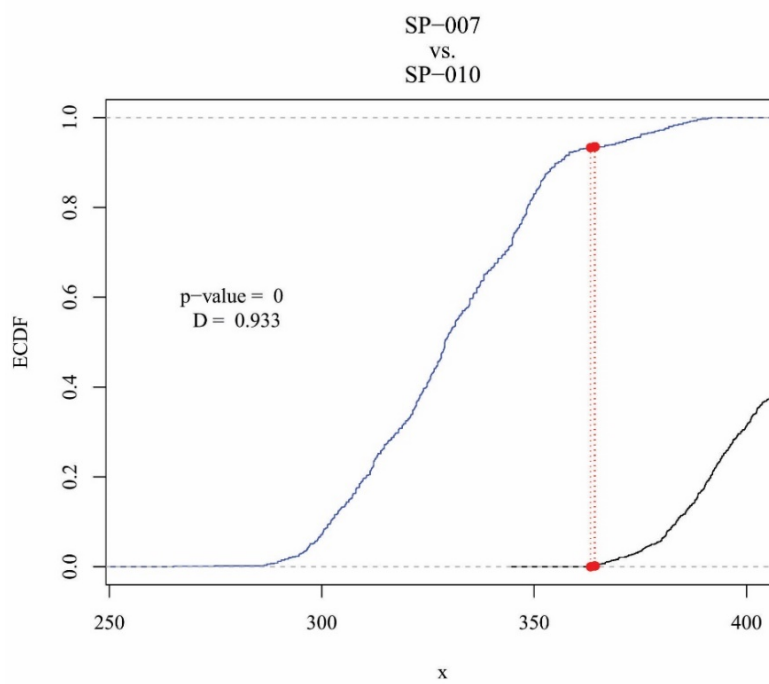


Figure 3.45 KS test for samples SP-007 and SP-010

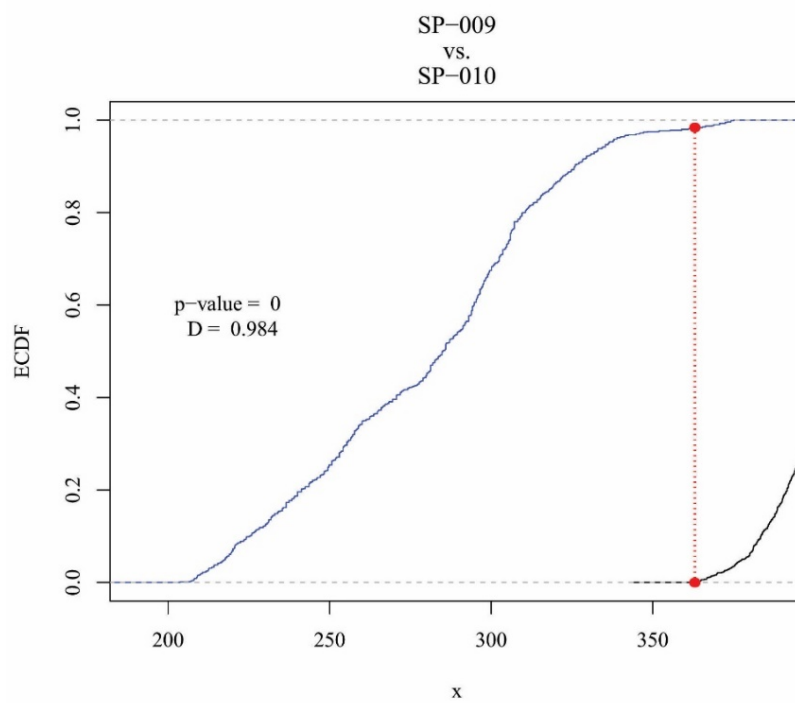


Figure 3.46 KS test for samples SP-002 and SP-010

Chapter 4

Interpretation and Conclusions

The use of the smokeless powder granule thickness in this pilot study produced encouraging results. Overall, the samples were able to have some degree of discrimination between the other samples with only a few samples being indistinguishable. However, the thickness data will be used in conjunction with additional multi-dimensional automated datasets to potentially enhance the utility of granule micromorphometry for sample differentiation and brand identification. The boxplot visually showed the differences between the samples that was confirmed later with advanced statistical analyses. The histograms and boxplots were able to show the thickness variability in the samples and identify any outliers that were present. The outliers were not removed for any statistical analyses. This was done because in a criminal investigation, all data should be used because the smokeless powder source(s) is not known. Thus, the outliers may be significant. The t-tests and KS tests were able to show the discrimination between the samples. However, the samples that had similar means were shown in the t-test to not be different and this was confirmed by the KS test. The boxplots generally provided indications that a sample was going to be differentiated based on the magnitude of the interquartile range.

Based on these initial results, smokeless powder thickness measurements do provide an additional layer of sample differentiation. However, to test the robustness of this metric is, significantly more samples need to be examined. Cross sectional thickness measurement data will be incorporated into the previously mentioned linear discriminant analysis framework. Cross sectional shape may potentially provide information to discriminate smokeless powder samples that the LDA/Mahalanobis distance method fails to differentiate.

Appendix A**Raw Data Measurements From FIJI**

| Sample | Particle | Measurement | Length (μm) | | | |
|--------|----------|-------------|--------------------------|--|--|--|
| SP-001 | SP-001_1 | SP-001_1_1 | 228.5263 | | | |
| SP-001 | SP-001_1 | SP-001_1_2 | 234.4023 | | | |
| SP-001 | SP-001_1 | SP-001_1_3 | 225.6108 | | | |
| SP-001 | SP-001_1 | SP-001_1_4 | 228.9167 | | | |
| SP-001 | SP-001_1 | SP-001_1_5 | 228.4898 | | | |
| SP-001 | SP-001_1 | SP-001_1_6 | 231.6757 | | | |
| SP-001 | SP-001_1 | SP-001_1_7 | 231.8357 | | | |
| SP-001 | SP-001_1 | SP-001_1_8 | 233.2457 | | | |
| SP-001 | SP-001_1 | SP-001_1_9 | 233.3912 | | | |

Appendix C

R Code Used for Summary Statistics and KS Tests



CrossSection_JH.R

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EDUCATION

Bachelor of Forensic Science; Minor in Chemistry, May 2019
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Honors

Schreyer Honors College Member
Honors Thesis: Smokeless Powder Cross Section Analysis for
Brand Identification
National Society of Leadership and Success, member
Mont Alto Honors
Dean's List: Fall 2015-Spring 2017; Fall 2018
Outstanding Student Award

Relevant Courses

| | |
|---------------------------|---|
| Chemistry Principles I | Forensic Examination of Firearms and |
| Chemistry Principles II; | Toolmarks; Honors |
| Honors | Essential Practices of Forensic Science |
| Analytical Chemistry | A Scientific Approach to Crime Scene |
| Chromatography and | Investigation |
| Electrochemistry | Laboratory in Crime Scene Investigation |
| Forensic Chemistry | Criminology |
| Criminalistics: Biology | Coalescence of Forensic Science |
| Criminalistics: Trace and | Concepts |
| Impression Evidence; | Courtroom Proceedings and Testimony |
| Honors | Effective Speech |

WORK EXPERIENCE

The Pennsylvania State University, State College, PA (June 2018 - Present)

Research Assistant (June 2018 - Present):

Assessing automated image analysis and stable isotope signatures for small arms propellant differentiation and brand identification (NIJ Grant: 2017-MU-CX-0043)

- Developed a method for data collection of cross sections of smokeless powder on Fiji – ImageJ
- Analyzed the similarity between measurements with Microsoft Excel
- Corresponded with professor about improvements to the method

Course Assistant (August 2018 - Present):

- Helped students in laboratory and homework exercises
- Coordinated with the professor and other assistants to improve exercises
- Successfully balanced full-time student and assistant work-load
- Responsible for grading homework and laboratory exercises

Red Robin Gourmet Burgers, Chambersburg, PA (April 2015 - June 2018)

Server (July 2015 – June 2018):

- Collaborated with other team members on large parties
- Provided prompt and courteous customer service
- Obtained excellent time management skills under stress
- Adhered to quality expectations and standards

Hostess (April 2015 - July 2015):

- Accommodated customer needs
- Trained new employees
- Aided busy team members to alleviate stress
- Resolved problems quickly and efficiently

RELEVANT SKILLS

- General knowledge in Microsoft Word, Excel, and PowerPoint
- Familiar with electronic notebooks
- Familiar with Polarizing Light, Stereo Light, and Comparison microscopy, Infrared and Nuclear Magnetic Resonance spectroscopy, Gas and High-Performance Liquid chromatography, and Solid-phase microextraction and extraction

VOLUNTEER ACTIVITY

Chambersburg Hospital (PA), Patient Assistant (January 2015 - August 2015)

- Organized and maintained patient paperwork
- Assembled medical equipment to assist nurses
- Answered call bells and phones
- Stocked and maintained patient rooms
- Transported medical specimens to lab

